

# IC-SOCKETS &

\*\*\*\*\*\*

www.e-tec.com





This building served for the production of Swiss precision watches for a period of 70 years.

In 1984 the facility was purchased, completely renovated and high technology fully automated production equipment was installed for the production of precision interconnection products.

In 1992 the trademark



was registered to cover the complete interconnect product range.

As of 1993 a world-wide sales & distribution network was established to offer fast and efficient service regardless of location.

In addition to the interconnection products E-tec also supplies high quality screw machine parts as well as customized injection moulded and machined products.

Our innovative approach to new product development allows us to offer the service, quality and competitive prices our customers demand.

Whatever your requirement, be it high volume commodity product or low quantity custom special, E-tec, the "Swiss Connection" will endeavour to satisfy your requirements.

For any further details please contact E-tec or your closest sales office.

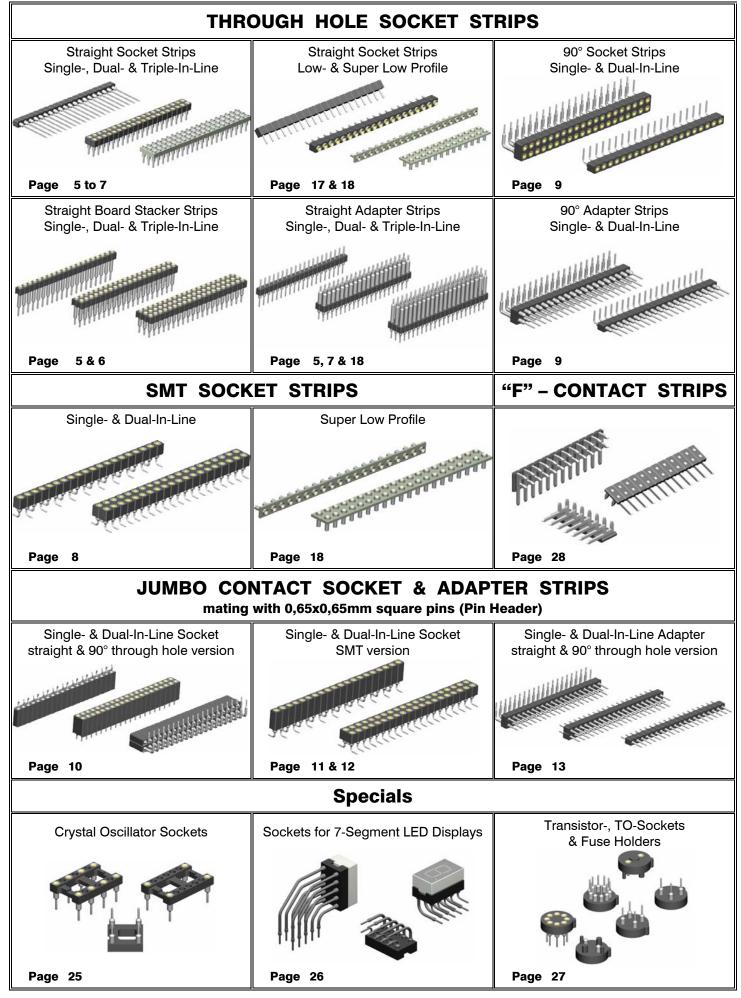
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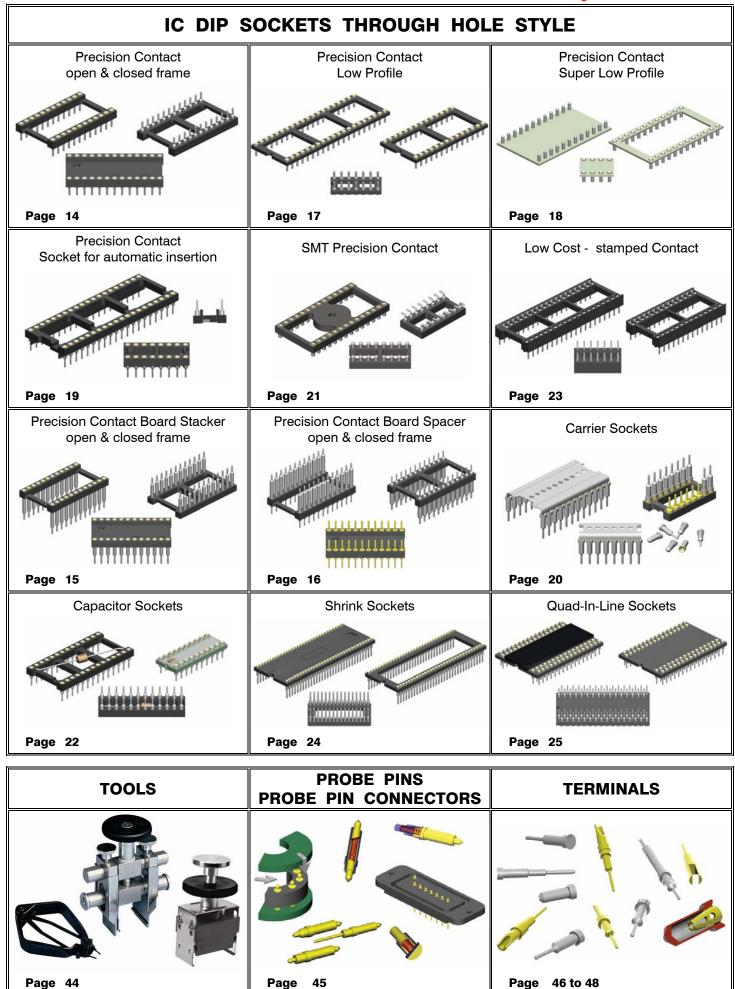
# PRODUCT OVERVIEW





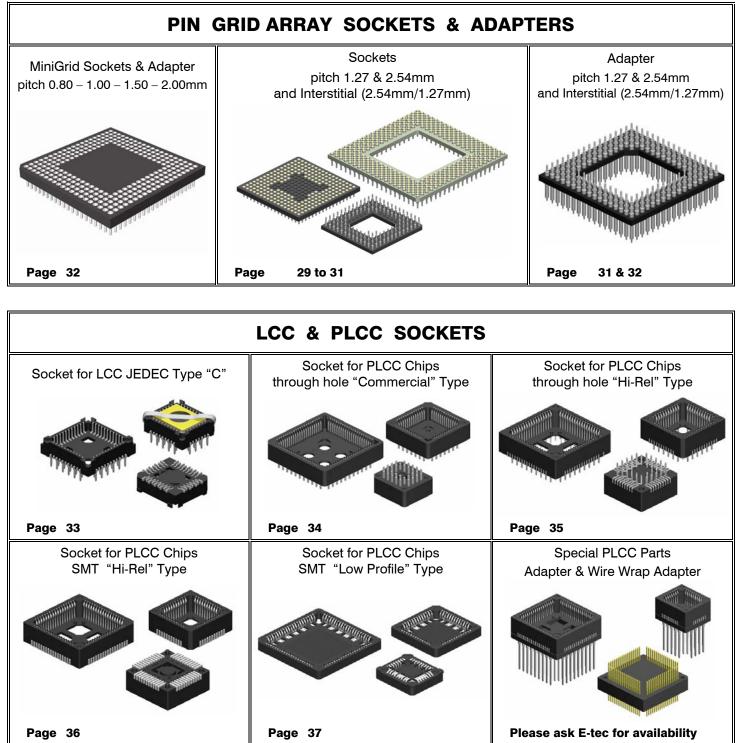
# **PRODUCT OVERVIEW**

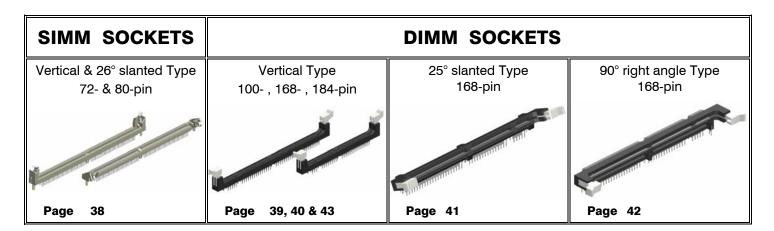


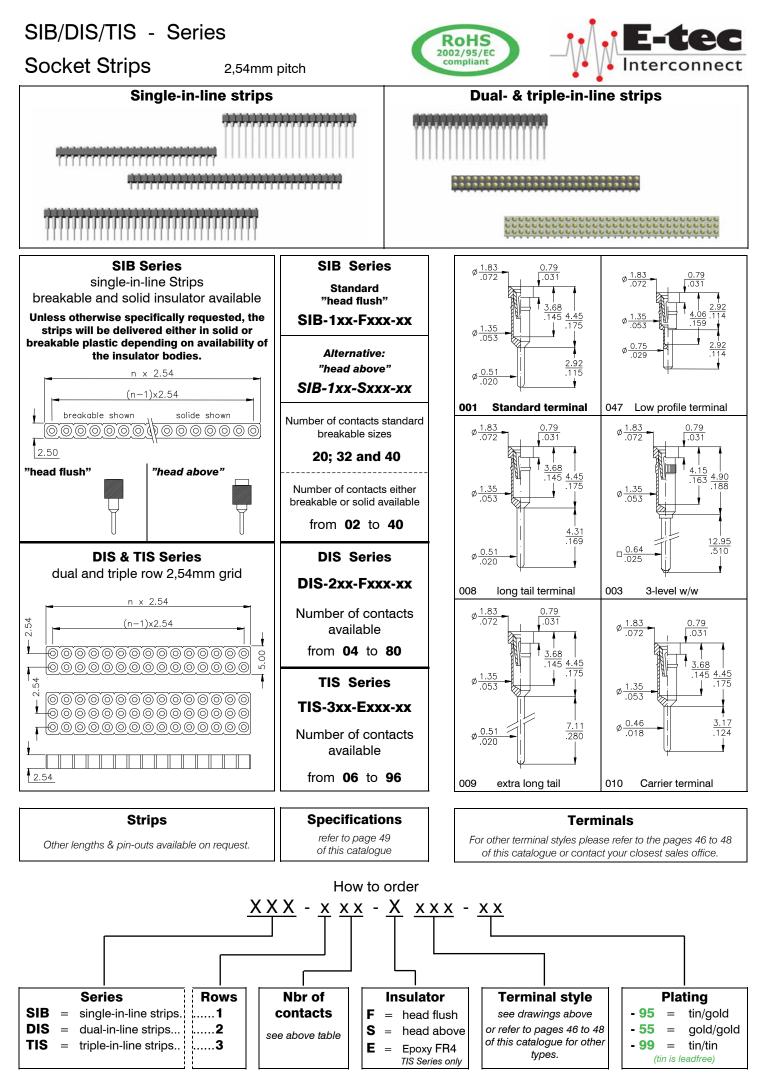


# PRODUCT OVERVIEW











## **Board Stacker Strips**

2,54mm pitch

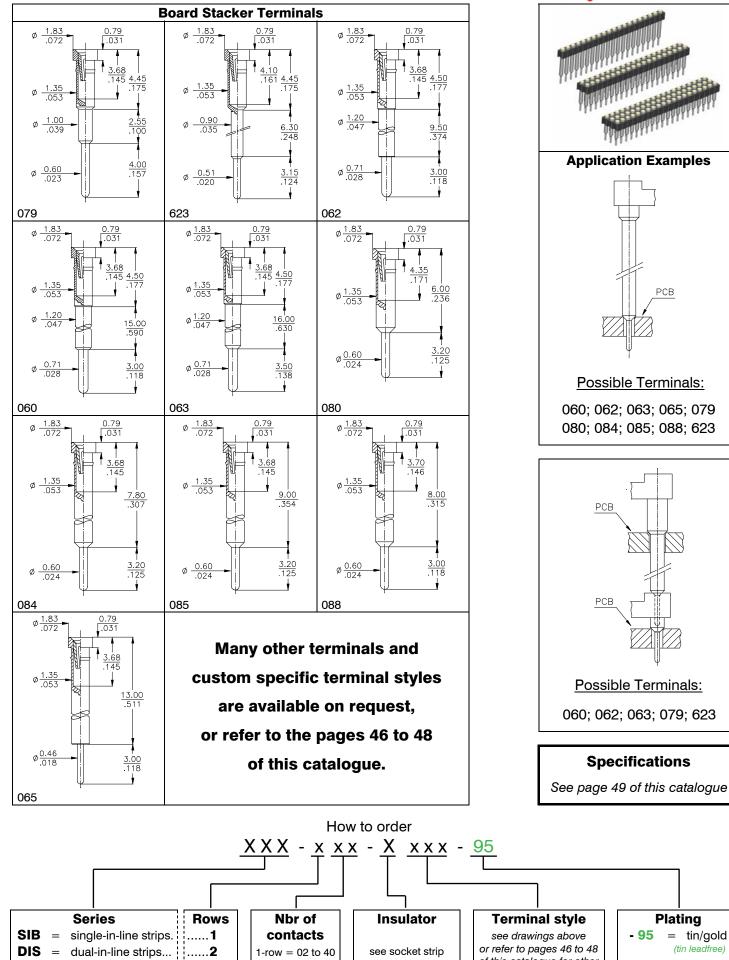


of this catalogue for other

types.

other on request





2-row = 04 to 80

3-row = 06 to 96

page 5

TIS

=

triple-in-line strips.. .....3

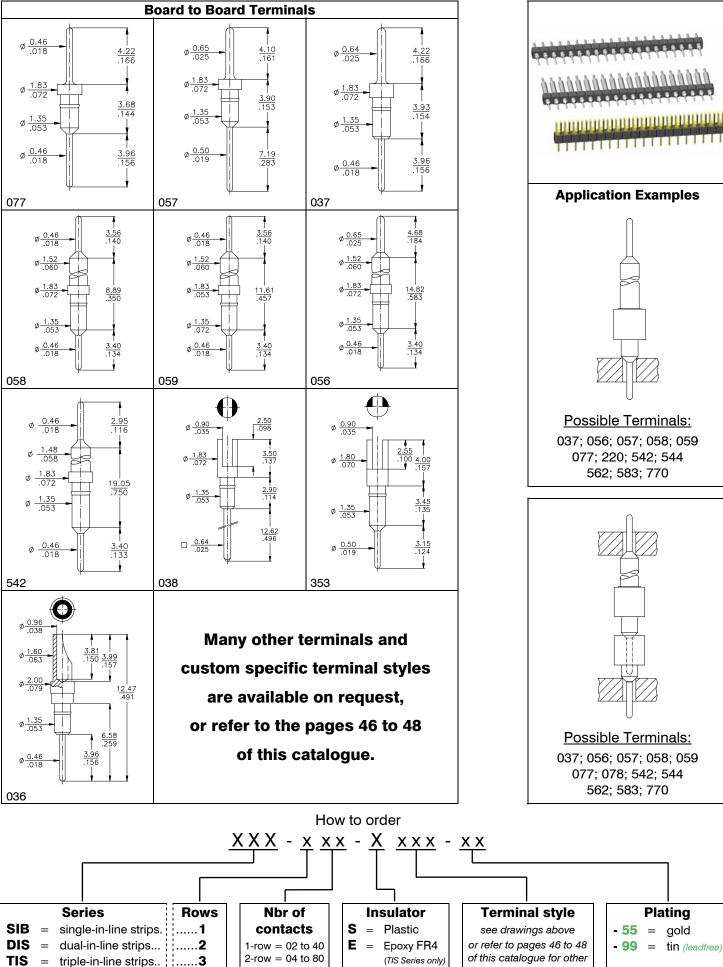


## Adapter Strips

2,54mm pitch







3-row = 06 to 96

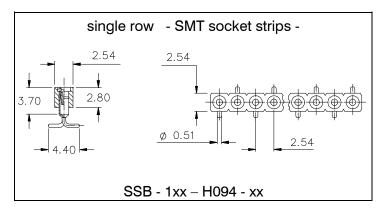
dimension see socket strip page 5 types.

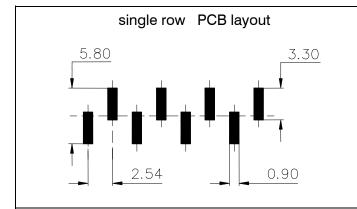
#### 2,54mm pitch

The 2,54mm pitch **SMT** socket strips with standard IC-Socket Precision Contacts can also be used in combination with the straight version SIB/DIS strips shown earlier in this catalogue.

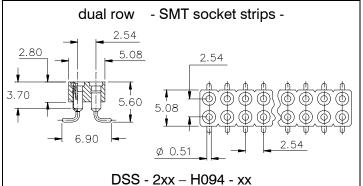
The socket strips accept round pins with a diameter of 0,41 to 0,56mm max., as well as square pins of 0,40 x 0,40mm max.

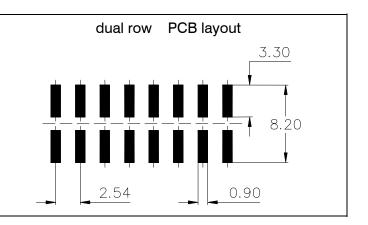
The **SMT** socket strips are available in single and dual row. The head of the female terminal is completely embedded in the insulator.



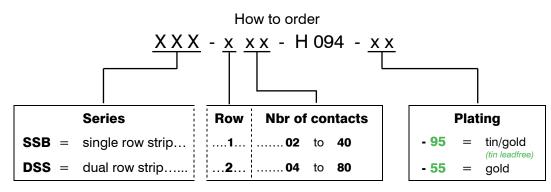


RoHS 2002/95/EC compliant





#### **Specifications** Mechanical data Electrical data Insertion force contact type 900 1,80 N (avg) Insulation resistance 5 x 10 $^{9}$ $\Omega$ min. Extraction force contact type 900 0,90 N (avg) > 100 cycles Breakdown voltage 500 V AC for 1 minute Contact life -55° C to +125° C Operating temperature Contact resistance 4,3 mΩ typ. Processing temperature +250°C +0/-5°C Current rating 1 A max., 100V for 20~40sec. Material Insertion depth contact type 900 Insulator (RoHS compliant) high temp plastic UL 94 V-0 3,68mm / .145" maximum Terminal (RoHS compliant) CuZn minimum 2,80mm / .110" Contact (RoHS compliant) BeCu



DIS =

dual-in-line strips...

....2

#### RoHS 2002/95/EC compliant



## 90° Socket Strips & Male Headers

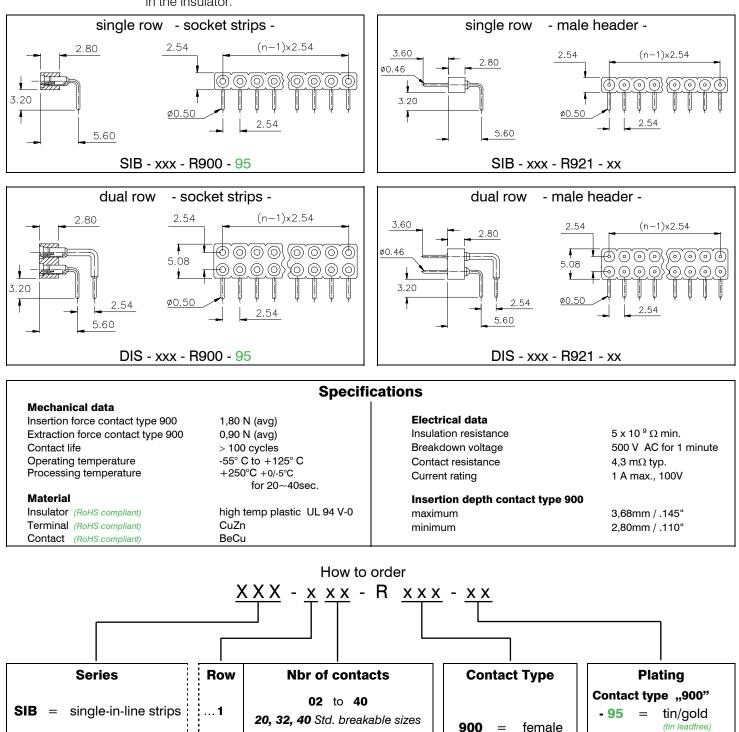
The 2,54mm pitch 90° socket strips and male headers are designed for "board to board" connections, and can also be used in combination with the straight version SIB/DIS strips shown earlier in this catalogue.

The socket strips accept round pins with a diameter of 0,41 to 0,56mm max., as well as square pins of 0,40 x 0,40mm max.

The socket strips and male headers are stackable and available in any pinout as shown in the below order code.

The head of the female terminal is completely embedded in the insulator.





04 to 72

921

\_

male

tin (tin leadfree)

gold

Contact type "921"

=

=

- 99

- 55

# BL - Series "Jumbo Contact"



2,54mm pitch female header with precision "Jumbo Contact" for board to board connections.

Accepts square pins 0,65 x 0,65mm max. (Pin Headers), as well as round pins  $\varnothing$  0,65 to 0,85mm max.

7,00mm standard profile, and 4.50mm low profile available, other on request.

The stand-offs underneath the insulator, prevent the header from slanting during soldering.

......**004** to

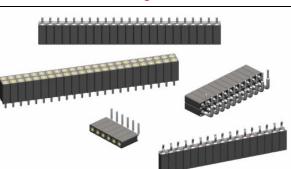
Note: 002 to 040 only available

Note: 004 to 080 only available

for G109 series

100

for G109 series



pls. ref. to the drawings

shown above

"press fit" = 065P and

"clinched" type = 799

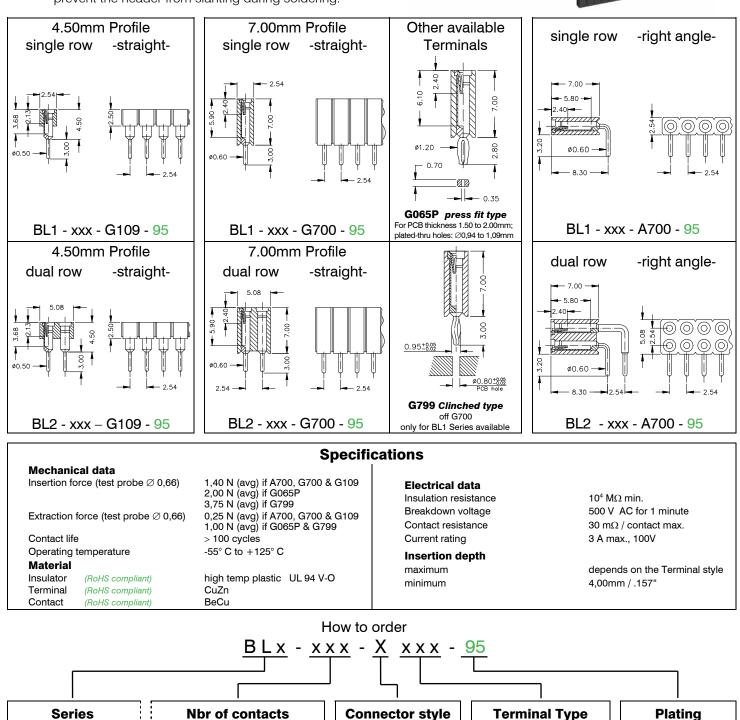
not available for the

A = right angle style

- 95 = tin/gold

others on request

(tin leadfree)



G

Δ

straight

right angle

RoHS 2002/95/EC compliant

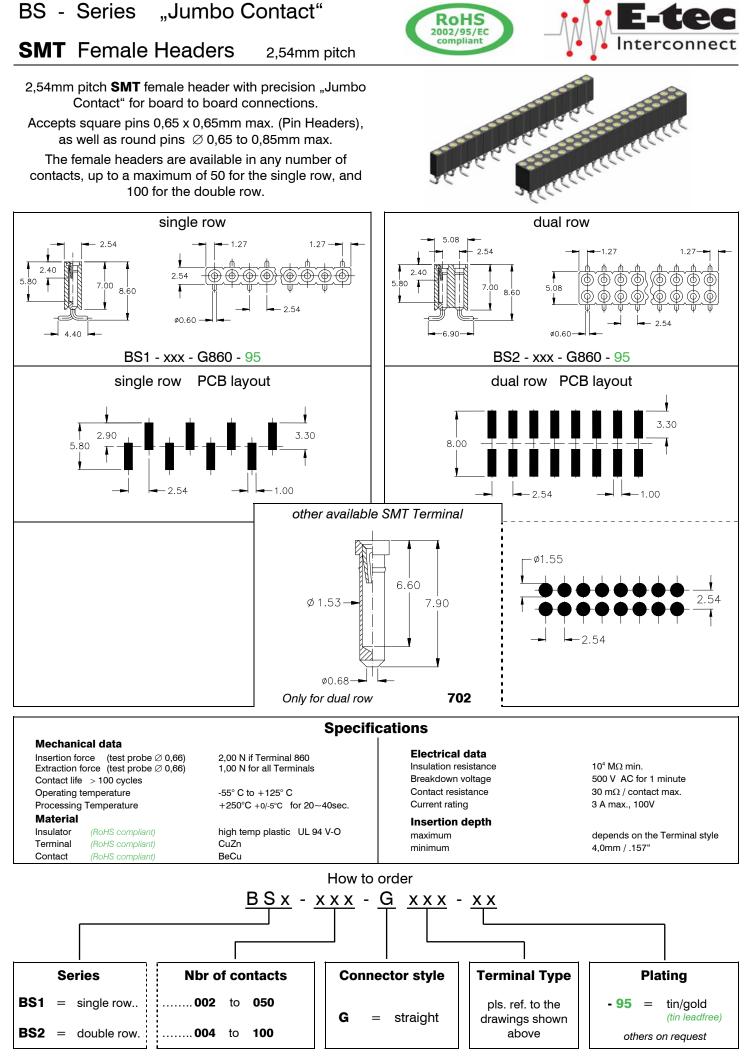
**BL1** =

**BL2** =

single row..

dual row....

E-teo



#### 

#### **SMT** Female Headers

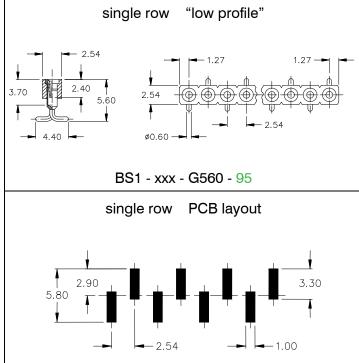
2,54mm pitch

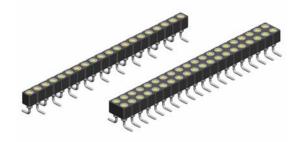
RoHS 2002/95/EC compliant E-tec

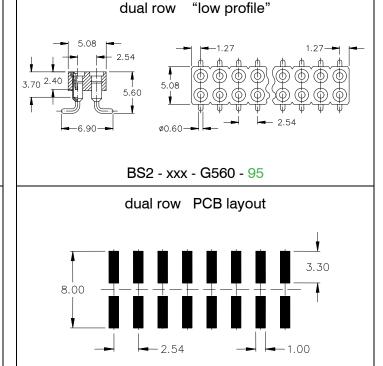
2,54mm pitch **"low profile"** SMT female header with precision "Jumbo Contact" for board to board connections.

Accepts square pins 0,65 x 0,65mm max. (Pin Headers), as well as round pins  $\oslash$  0,65 to 0,85mm max.

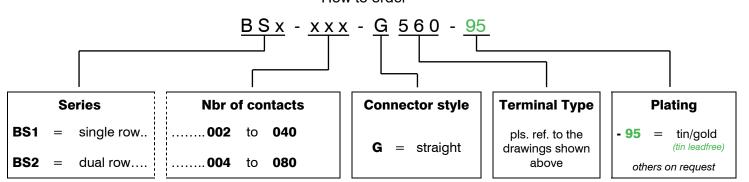
The female headers are available with 40 contacts max. for the single row, and 80 (2x40) max. for the dual row.







Mechanical data			
Insertion force Extraction force Contact life Operating temperature Processing Temperature	1,40 N (avg) (test probe Ø 0,66) 0,25 N (avg) (test probe Ø 0,66) > 100 cycles -55° C to +125° C +250°C +0/-5°C for 20~40sec.	Electrical data Insulation resistance Breakdown voltage Contact resistance Current rating	10 <sup>4</sup> MΩ min. 500 V AC for 1 minute 30 mΩ / contact max. 3 A max., 100V
Material Insulator (RoHS compliant) Terminal (RoHS compliant) Contact (RoHS compliant)	high temp plastic UL 94 V-O CuZn BeCu	Insertion depth maximum minimum	3.70mm / .146" 3.00mm / .118"



## SL - Series "Jumbo" Male Headers

#### 2,54mm pitch

Material

Insulator (RoHS compliant)

Terminal (RoHS compliant)

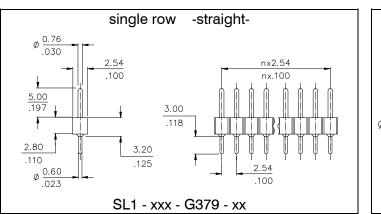
**Operating temperature** 

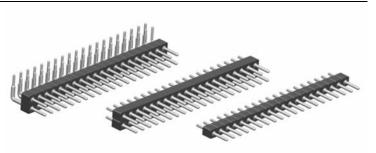
2,54mm pitch male header with precision turned "Jumbo" pin,  $\oslash$  0,76mm / .030", for board to board connections.

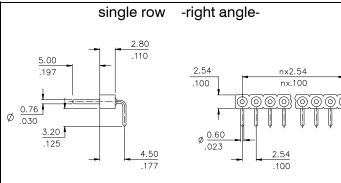
Mates with the "Jumbo Contact" female headers shown in this catalogue.

The pin headers are stackable and available in single and double row version.

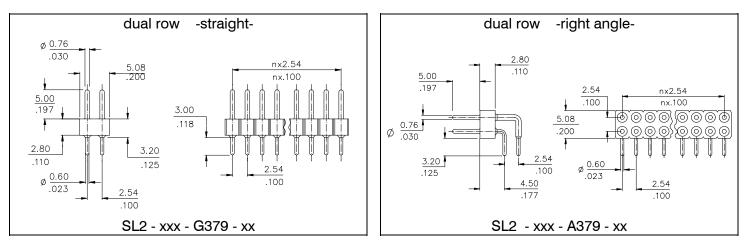
The pins are either completely gold or tin plated.







SL1 - xxx - A379 - xx



#### Specifications

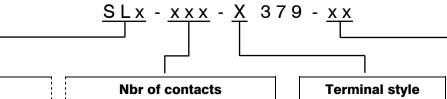
high temp plastic UL 94 V-O

CuZn

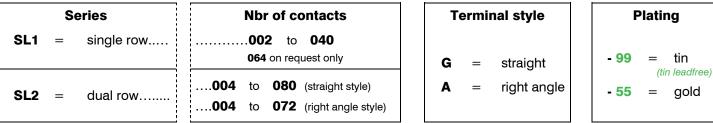
-55° C to +125° C

Electrical data

- Insulation resistance Breakdown voltage Rated voltage Contact resistance Current rating
- $10^4~M\Omega$  min. 500~V~ AC for 1 minute 60~V~ RMS ~/~90~V~ DC  $30~m\Omega~/~$  contact max. 3~A~ max.



How to order





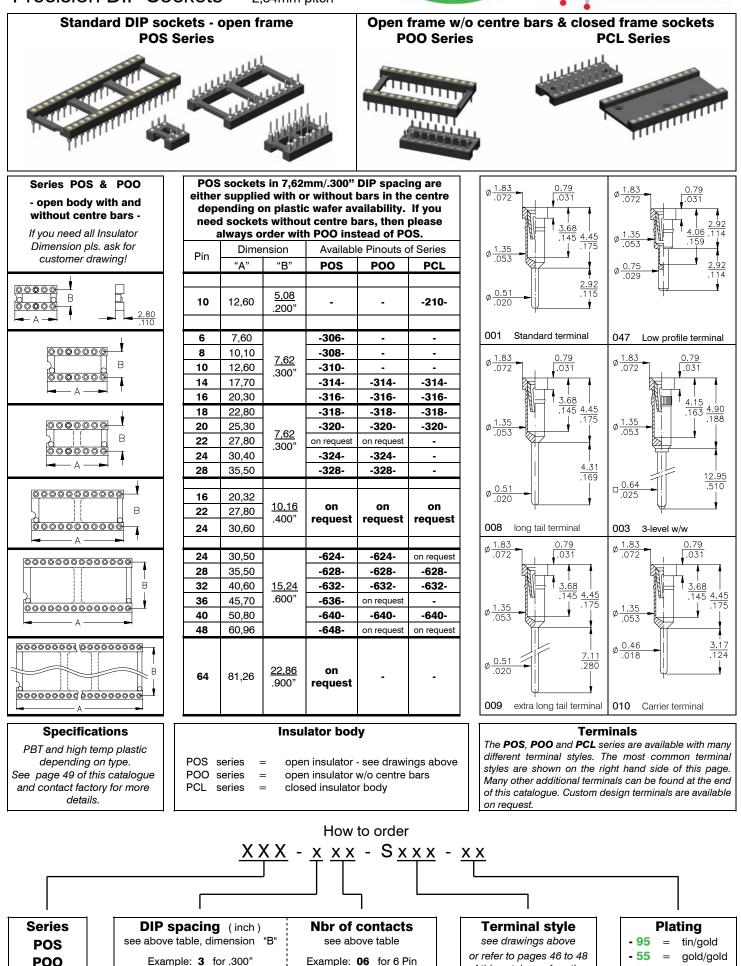


## POS/POO/PCL - Series

## Precision DIP Sockets 2,54mm pitch







insert the corresponding data of the POS, POO or PCL column

of this catalogue for other

types.

- 99

=

(tin leadfree)

tin/tin

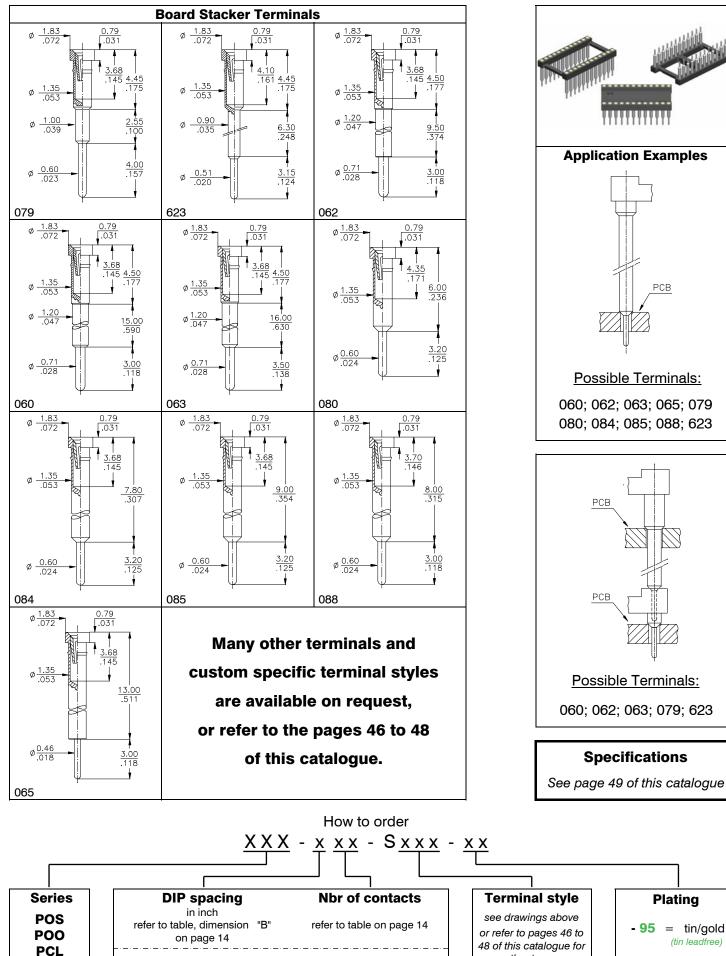
PCL

## POS/POO/PCL - Series

## Board Stacker Sockets 2,54mm pitch







see page 14

other on request

other types.

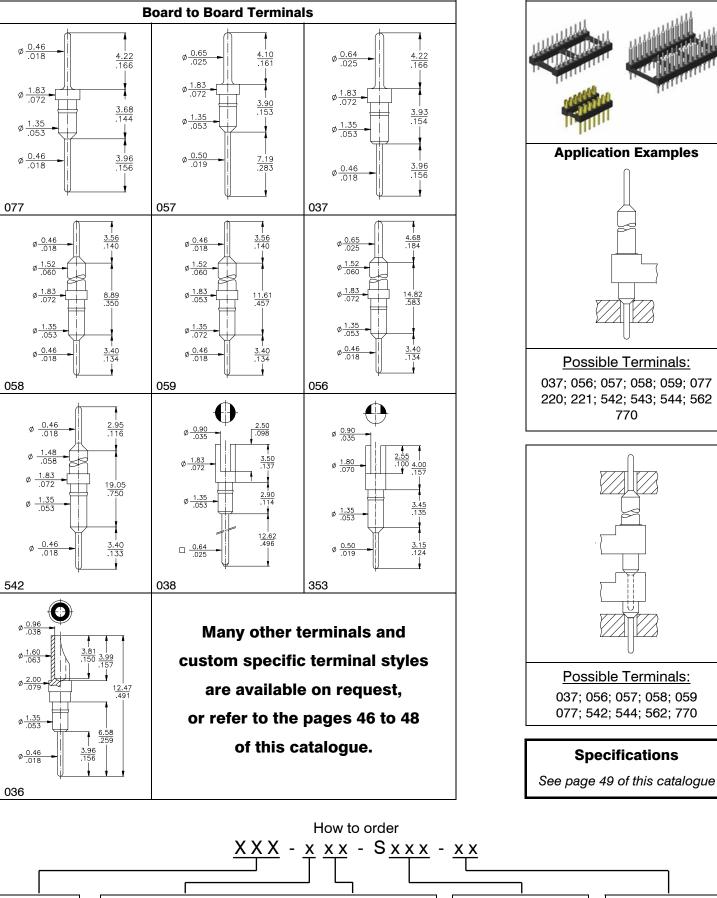
## POS/PCL - Series

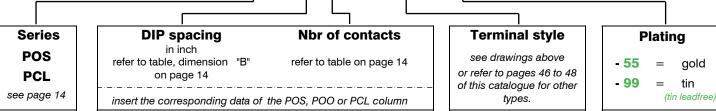
#### **DIP Board Spacer**

2,54mm pitch





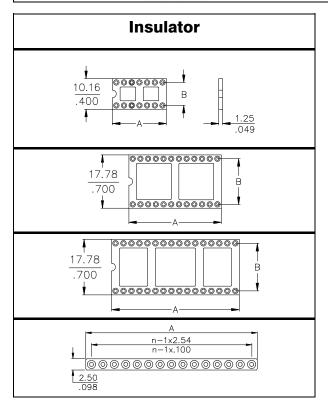




## LOP/SLP - Series

2,54mm pitch

# "low profile" Sockets & Strips Low profile DIP sockets LOP Series height above PCB 2.41mm / .095" Control of the sockets of



#### **Pin-outs**

Other pin-outs available on request.

Despite the very low profile of these sockets the IC legs can be inserted completely.

#### **Recommended PCB Layout**

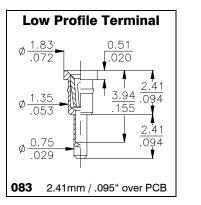
Recommended drilling hole dia  $\ arnothing$  0,8mm/.031"







Pin	Dimensior	<b>IS</b> mm/inch	Ordering Code		
	"A"	"B"	-		
14	17,78/.700		LOP - 314 - S083 - 95		
16	20,32/.800	<u>7.62</u> .300	LOP - 316 - S083 - 95		
18	22,86/.900		LOP - 318 - S083 - 95		
20	25,40/1.000		LOP - 320 - S083 - 95		
24	30,48/1.200		LOP - 324 - S083 - 95		
24	30,48/1.200	<u>15,24</u> .600	LOP - 624 - S083 - 95		
28	35,56/1.400		LOP - 628 - S083 - 95		
32	40,64/1.600	<u>15,24</u>	LOP - 632 - S083 - 95		
40	50,80/2.000	.600	LOP - 640 - S083 - 95		
10	25,40/1.000		SLP - 110 - S083 - 95		
14	35,56/1.400		SLP - 114 - S083 - 95		
Other sizes and flush head version on request					



Plating						
Standard:						
- 95	=	tin/gold (tin leadfree)				
Alternati	ive					
- 55	=	gold/gold				
- 99	=	tin/ tin (leadfree)				

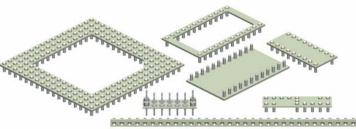
Specifications					
Mechanical data		Electrical data			
Insertion force	1,80 N (avg)	Contact resistance at 1A	4,3 mΩ typ.		
Extraction force	0,90 N (avg)	Current rating	1A max., 100V		
Contact life	> 100 cycles	Contact capacitance at 1MHz	2 pF max.		
Solderability	as per IEC 60068-2-58	Insulation resistance at 500V DC	$5 \times 10^9 \Omega$ min.		
Contact security:		Breakdown voltage at 60 Hz	500 V AC		
-Vibration	as per EN60352-4	Contact resistance	≤7 mΩ		
-Shock	as per EN60352-4	Operating temperature	-55° C to +125° C		
Material		Pitch	2,54 mm (.100")		
Insulator (RoHS compliant)	PBT UL 94 V-0	More information. for examp	le about testresult		
Terminal (RoHS compliant) Contact (RoHS compliant)	CuZn BeCu	More information, for example about testresult please ref. to page 49 or contact E-tec.			

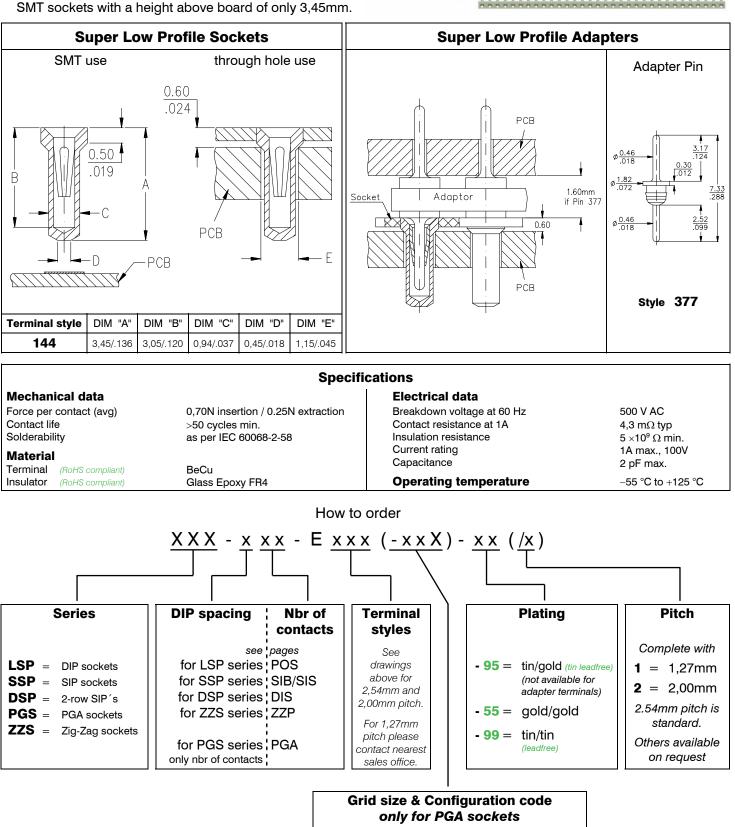




E-tec's super low profile sockets and adapters are designed for use in applications where height above board is most critical.

The sockets have a profile of 0,60mm above board and they can be combined with the adapters to achieve a board to board interconnection height of 2,20mm max. Also available in this socket range are the ultra low profile



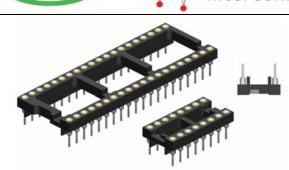


Please refer to PGA socket pages 29 to 31

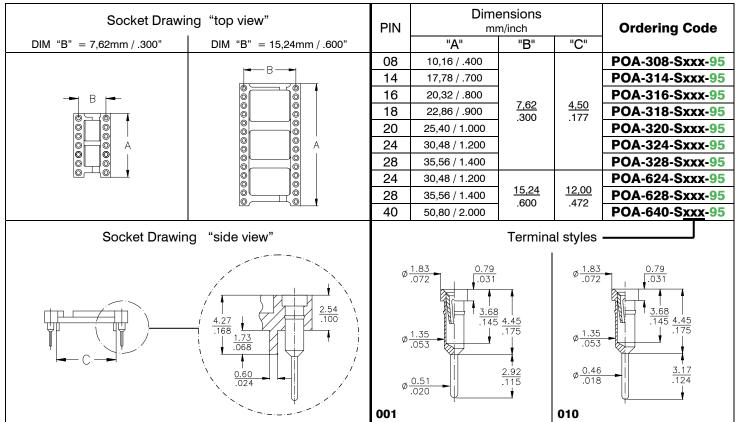
The terminals can be bent before and cut after the soldering process.

Open frame sockets with rails under the plastic as required by certain auto-insert machines.

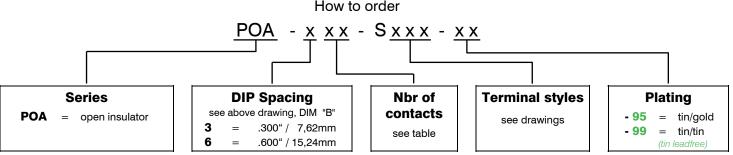
Delivered in tubes with correct orientation.



RoHS 2002/95/EC compliant



	opeer	fications	
Mechanical data		Electrical data	
Insertion force	1,80 N (avg)	Contact resistance at 1A	4,3 mΩ typ.
Extraction force	0,90 N (avg)	Current rating	1A max., 100V
Contact life	> 100 cycles	Contact capacitance at 1MHz	2 pF max.
Solderability	as per IEC 60068-2-58	Insulation resistance at 500V DC	$5 \times 10^9 \Omega$ min.
Contact security:		Breakdown voltage at 60 Hz	500 V AC
-Vibration	as per EN60352-4	Contact resistance	≤7 mΩ
-Shock	as per EN60352-4	Operating temperature	-55° C to +125° C
Material		Pitch	2,54 mm (.100")
Insulator (RoHS compliant)	PBT UL 94 V-0	More information for even	nia about tastrosult
Terminal (RoHS compliant)	CuZn	More information, for example about testresult please ref. to page 49 or contact E-tec.	
Contact (RoHS compliant)	BeCu	please lel. lo page 49 0	Comact E-lec.



# DCA/DCP/SCP - Series

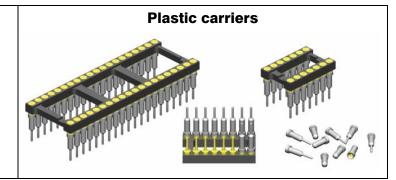
Carrier Sockets & Strips 2,5

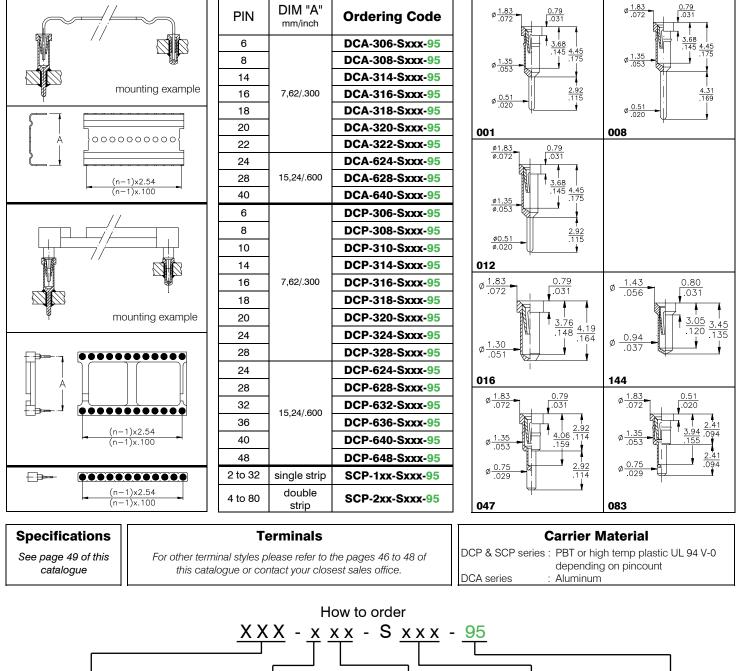
2,54mm pitch

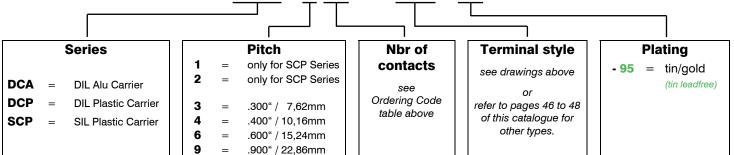


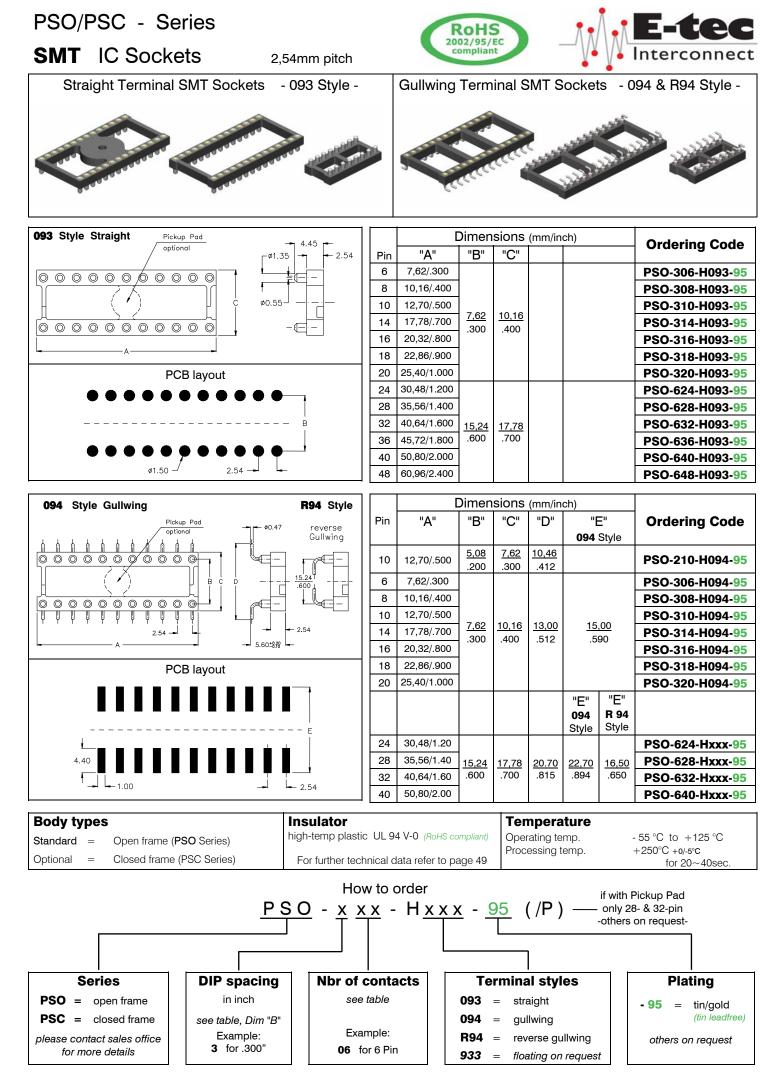


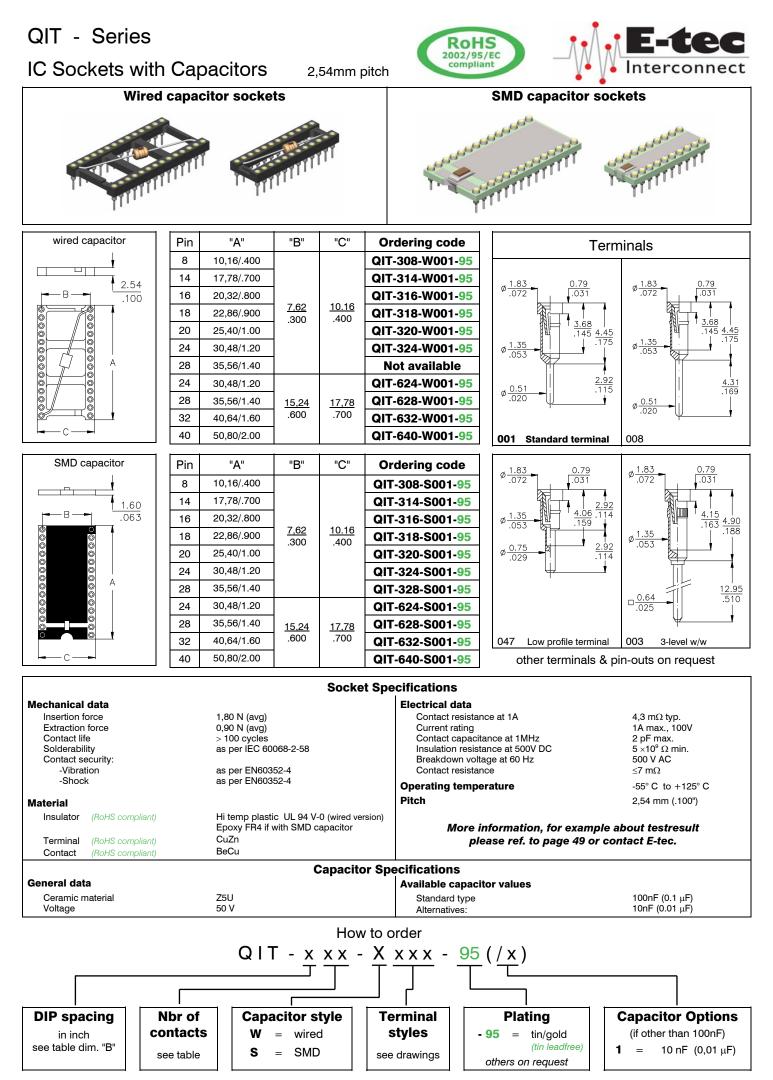
Aluminium carriers











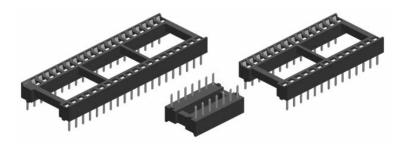
# LOC - Series Low Cost DIP Sockets 2,54mm pitch



Available in sizes of 6 to 48 pins.

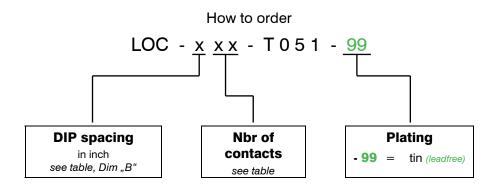
Low profile & dual-beam contact design.

Contact design incorporates anti-overstress feature.



	Pin		ension: m/inch	S	Ordering Code
		"A"	"B"	"C"	
	6	7,49/.295			LOC-306-T051-99
	8	10,03/.795			LOC-308-T051-99
	14	17,65/.695			LOC-314-T051-99
	16	20,19/.795	7,62	10,16	LOC-316-T051-99
	18	22,73/.895	.300	.400	LOC-318-T051-99
.020	20	25,27/.995			LOC-320-T051-99
	24	30,35/1.195			LOC-324-T051-99
	28	35,43/1.395			LOC-328-T051-99
	22	27,81/1.095	<u>10,16</u> .400	<u>12,70</u> .500	LOC-422-T051-99
.047 A .047 <u>3.26</u>	24	30,35/1.195			LOC-624-T051-99
	28	35,43/1.395	1		LOC-628-T051-99
	32	40,51/1.595	15,24	17,70	LOC-632-T051-99
Low Cost DIP are also available with the "Shrink" pitch 1,778mm / .070".	40	50,67/1.995	/ .600	.700	LOC-640-T051-99
Please request separate datasheets.	42	53,21/2.095			LOC-642-T051-99
	48	60,83/2.395			LOC-648-T051-99

Specification				
<b>Mechanical data</b> Insertion force Extraction force Contact reliability	2 N max. 0,5 N min. 50 cycles min	Electrical data Contact resistance Current rating Contact capacitance Insulation resistance Breakdown voltage	10 mΩ typ. 1A max., 100V 0,5 pF 1000 MΩ min. 1 KV min.	
Material Insulator(RoHS compliant)Contact(RoHS compliant)	std. temp PBT plastic UL 94 V-0 Phosphor bronze	Operating temperature	−50°C to +125°C	



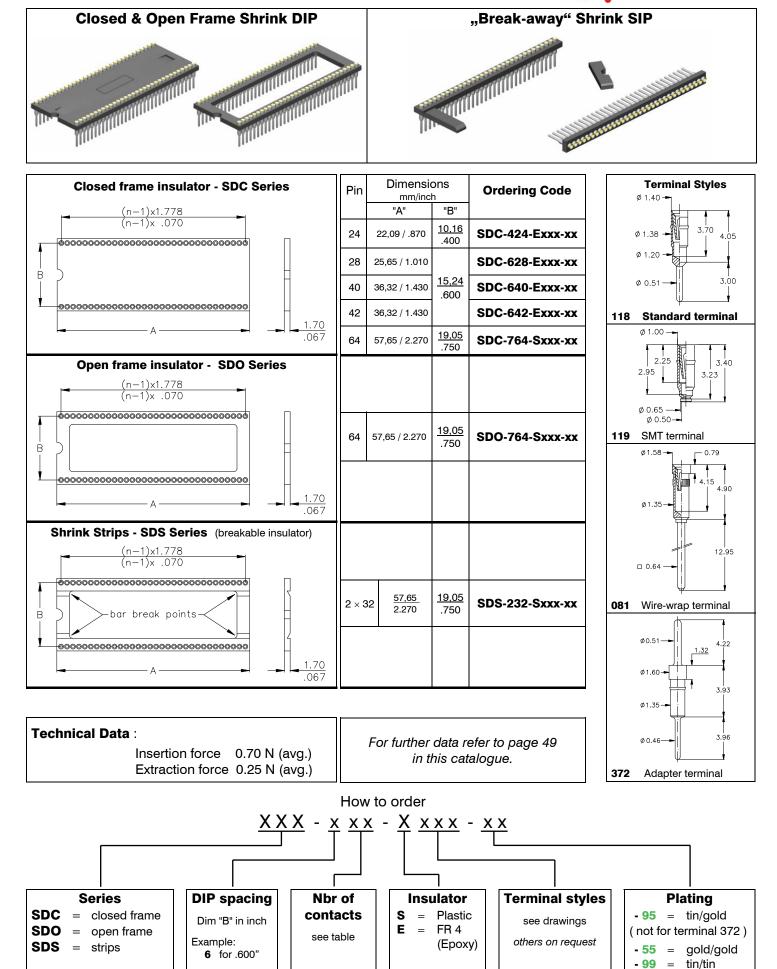
#### SD - Series

## Precision Shrink Sockets 1,778mm/.070" pitch



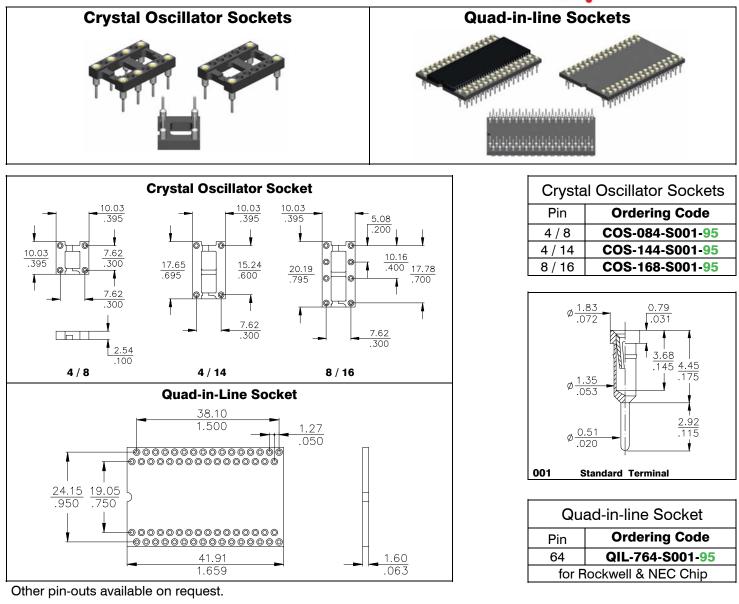


(tin is leadfree)

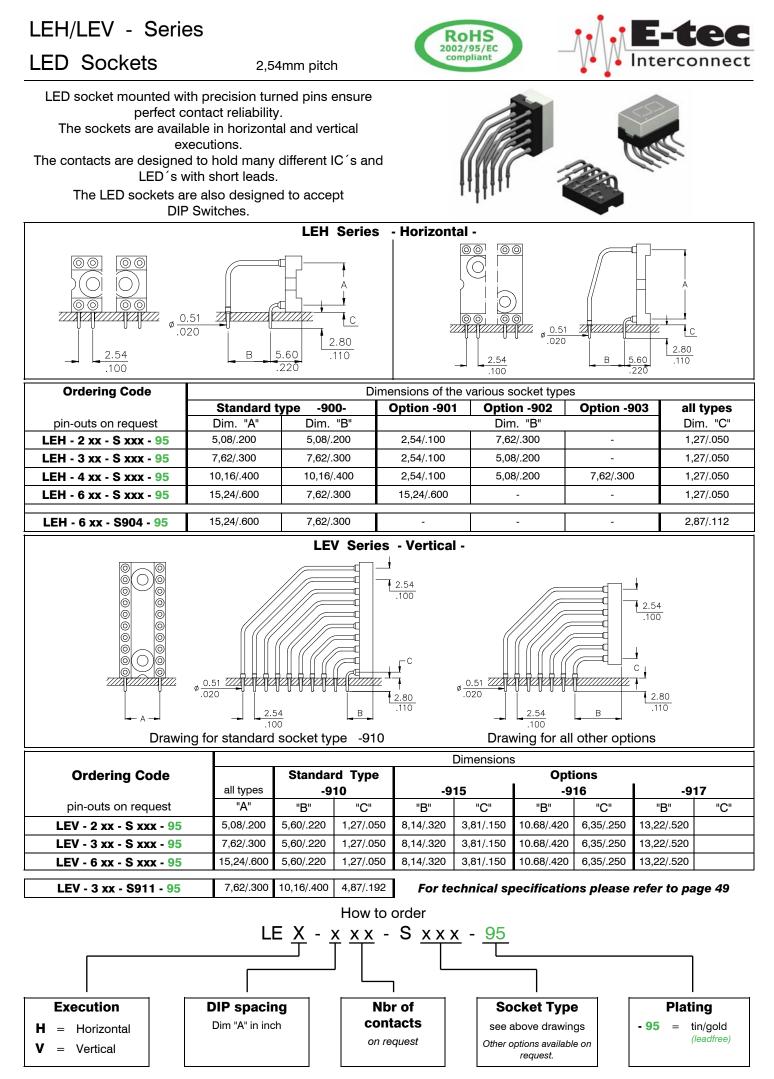


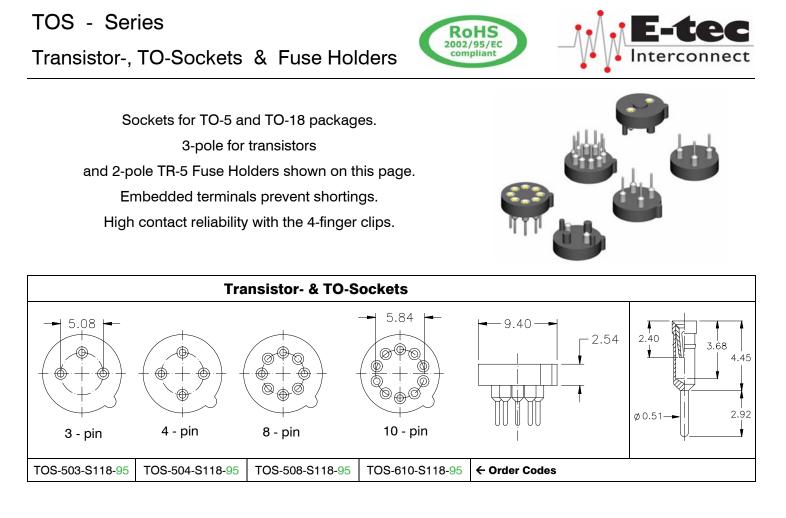




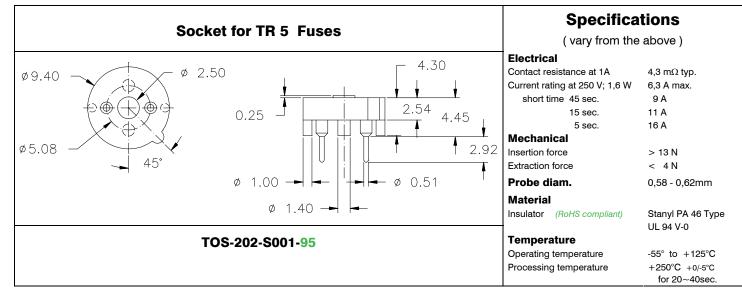


	Specific	ations	
Mechanical data Insertion force Extraction force Contact life Solderability Contact security: -Vibration	1,80 N for COS & 0.70N for QIL 0,90 N for COS & 0.25N for QIL > 100 cycles as per IEC 60068-2-58 as per EN60352-4	Electrical data Contact resistance at 1A Current rating Contact capacitance at 1MHz Insulation resistance at 500V DC Breakdown voltage at 60 Hz Contact resistance	4,3 mΩ typ. 1A max., 100V 2 pF max. 5 ×10 <sup>9</sup> Ω min. 500 V AC ≤7 mΩ
-Shock	as per EN60352-4	Operating temperature	-55° C to +125° C
Material		Pitch	2,54 mm (.100")
Insulator       (RoHS compliant)       COS Series: hi temp plastic UL 94 V-0 QIL Series: PBT plastic UL 94 V-0       More information, for example above please ref. to page 49 or contact         Terminal       (RoHS compliant)       CuZn       please ref. to page 49 or contact         Contact       (RoHS compliant)       BeCu       please ref. to page 49 or contact			
	How to c		
	<u>×××</u> - <u>×××</u> - : 	S <u>001</u> - <u>95</u>	
Series	Nbr of contacts	& pitch Terminal style	Plating
<b>COS</b> = Crystal Oscillator <b>QIL</b> = Quad in line Soc		0	- 95 = tin/gold





Specifications					
Mechanical data Insertion force Extraction force Contact life Solderability Contact security: -Vibration -Shock	1,80 N (avg) 0,90 N (avg) > 100 cycles as per IEC 60068-2-58 as per EN60352-4 as per EN60352-4	Electrical data Contact resistance at 1A Current rating Contact capacitance at 1MHz Insulation resistance at 500V DC Breakdown voltage at 60 Hz Contact resistance	4,3 mΩ typ. 1A max., 100V 2 pF max. 5 ×10 <sup>9</sup> Ω min. 500 V AC ≤7 mΩ		
Material		Operating temperature	-55° C to +125° C		
Insulator (RoHS compliant) Terminal (RoHS compliant) Plating Contact (RoHS compliant) Plating	PBT UL 94 V-0 CuZn Sn <i>(leadfree)</i> , Ni underplated BeCu Au, Ni underplated	More information, for example about testresult please ref. to page 49 or contact E-tec.			

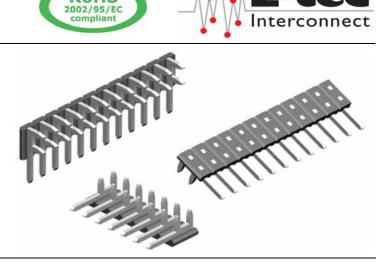


## PCB - Series

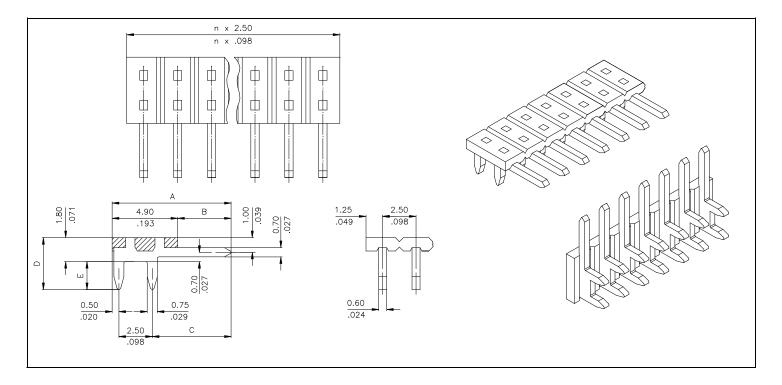
## "F" Contact

2,50mm / 5,00mm / 7,50mm pitch

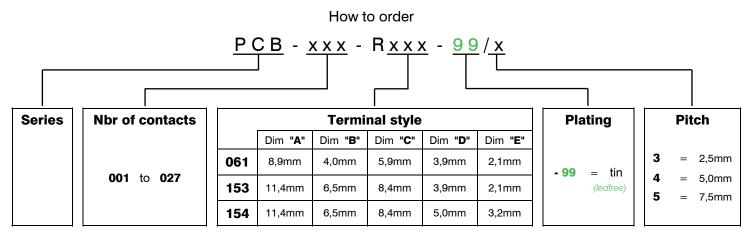
2,50mm / 5,00mm / 7,50mm pitch connector for 90° board-to-board connections. Compatible with ITT Cannon G09 connectors. Ultra low profile with only 1.80mm above board. Used in consumer as well as industrial applications. Any pincount available between 1 and 27. Plastic can be easily broken to desired size.



RoHS



Pitch	2,50 / 5,00 / 7,50mm	Insulation resistance	5 x 10 <sup>9</sup> ΜΩ
Contact material (RoHS compliant)	CuZn	Breakdown voltage	600 V AC
Insulator (RoHS compliant)	high temp plastic UL 94 V-0	Contact resistance	<10 mΩ
Operating temperature	-55° C to +125° C	Current rating	3 A max., 250V



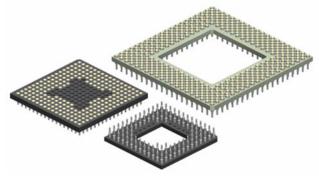
## Pin Grid Array Sockets



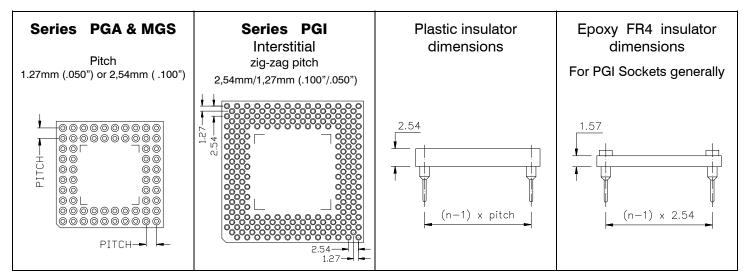


E-tec offers any configuration. You may choose between open frame and closed frame socket bodies.

The E-tec PGA sockets with Insulator code "S" will be supplied either in plastic or FR4 Epoxy depending on material availability. If you wish to receive the sockets in FR4 Epoxy material only, then you need to specify the code "E" in the order code. If you only accept plastic, then you have to request E-tec for availability first.

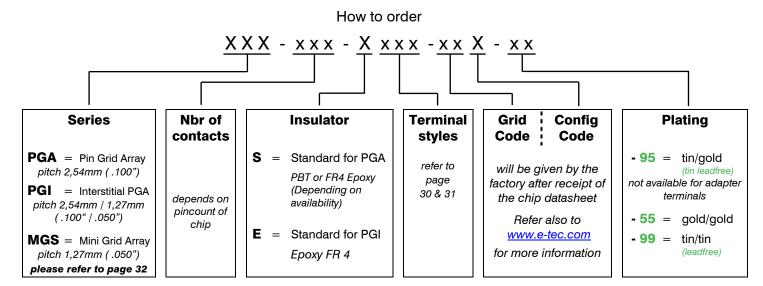


All interstitial PGA (PGI) and Mini-Grid sockets (MGS) in any grid size and standard PGA sockets with grid size 19x19 or higher are delivered in FR4 Epoxy only.



#### **Specifications**

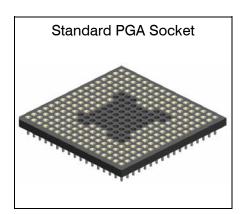
Mechanical data Insertion force (avg) Extraction force (standard) Contact life Solderability Contact security: -Vibration -Shock	0,70 N for PGA / 0,40 N for PGI 0,25 N for PGA / 0,15 N for PGI > 100 cycles as per IEC 60068-2-58 as per EN60352-4 as per EN60352-4	Electrical data Contact resistance at 1A Current rating Contact capacitance at 1MHz Insulation resistance at 500V DC Breakdown voltage at 60 Hz Contact resistance	4,3 mΩ typ. 1A max., 100V 2 pF max. 5 × 10 <sup>9</sup> Ω min. 500 V AC ≤7 mΩ
Material		Operating temperature	-55° C to +125° C
Material         Insulator: "S" version (RoHS compliant)         "E" version (RoHS compliant)         Terminal (RoHS compliant)         Contact (RoHS compliant)	PBT UL 94 V-0 Epoxy FR4 CuZn BeCu	More information, for example about testresult please ref. to page 49 or contact E-tec.	

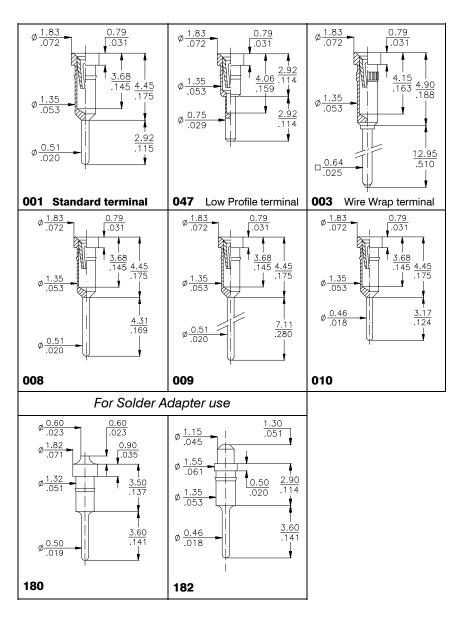


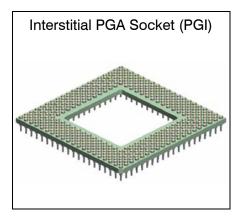
# PGA/PGI - Series Socket Terminal Styles

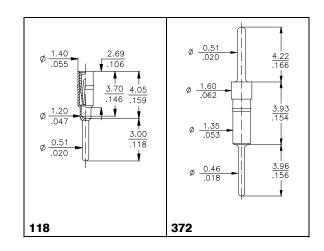




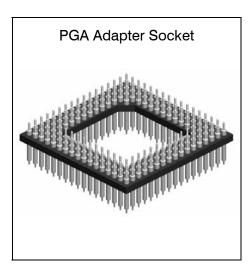


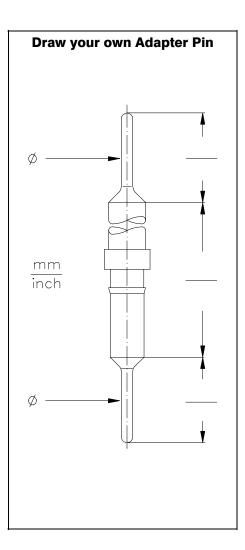


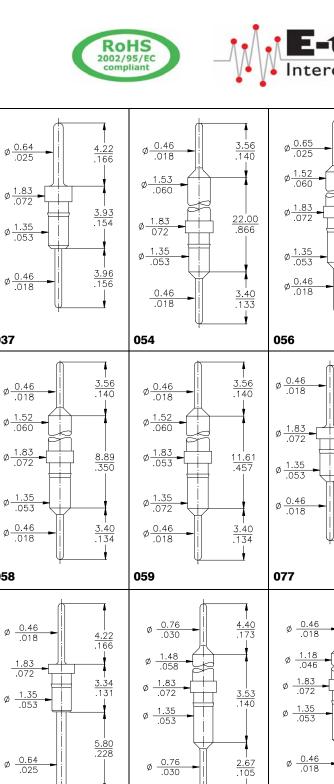




# PGA/PGI - Series Adapter Terminal Styles







037

058

220

ø <u>0.46</u> .018

1.80 Ø

ø <u>1.35</u> .053

ø <u>0.46</u> .018

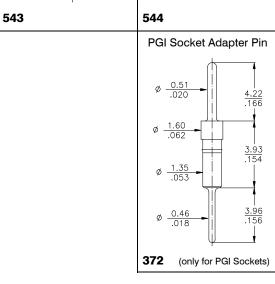
770

<u>3.60</u> .141

<u>3.50</u> .138

<u>2.90</u> .114

t





4.68 .184

1<u>4.8</u>2 .583

 $\frac{3.40}{.134}$ 

<u>4.22</u> .166

<u>3.68</u> .144

<u>3.96</u> .156

 $\frac{3.56}{.140}$ 

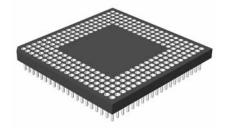
1<u>0.5</u>0 .413

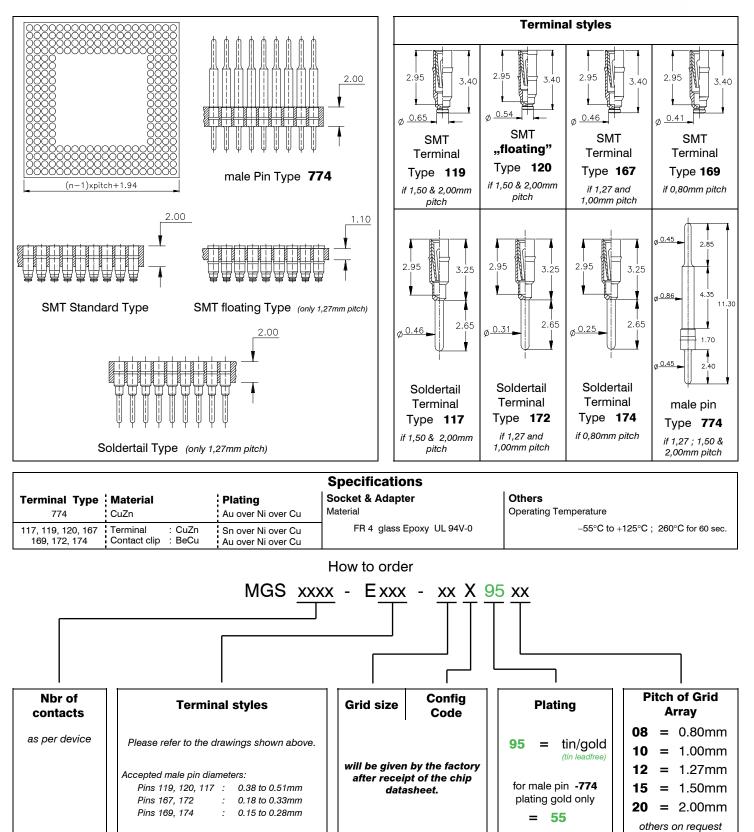
<u>3.40</u> .133





E-tec offers MiniGrid sockets in any pin-out, configuration and grid size adapted to the chip and customer requirements. Open frame socket bodies are also available on request. Special terminal designs are possible on request also.





# LCC - Series LCC Sockets JEDEC Type "C"

Production sockets for JEDEC Type "C" LCC chips.

Socket design for automatic assembly and vacuum pick and place machines, available in soldertail and SMT version. In order to ensure compatibility with newer generation 44-pin LCC chip packages we have replaced the previous H200 contact style by new style H403. The previous generation 44-pin chip packages are also adapted to this new contact style.

The SMT terminals extend beyond the side of the socket body, which permits direct access of the infrared heat to the terminal, thus preventing an undesired heat exposure of the insulator.

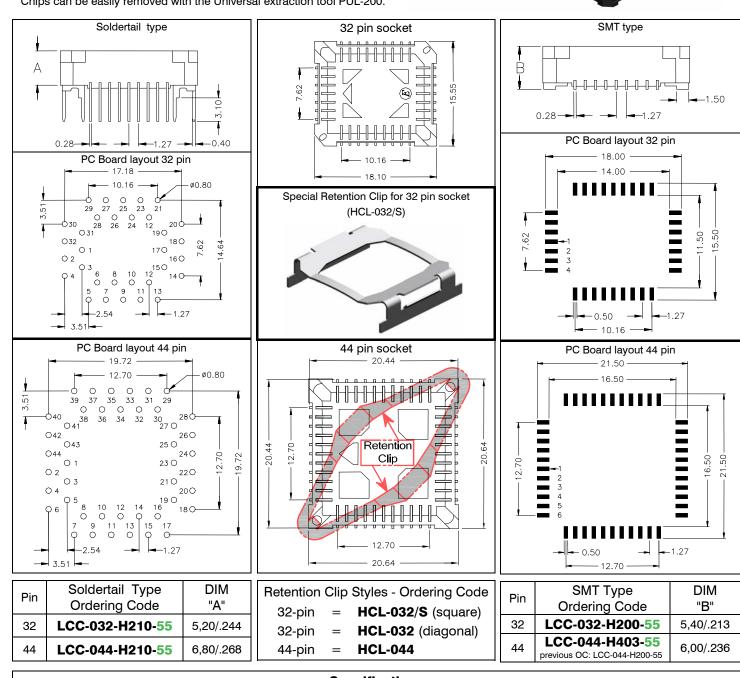
Optional retention clips are available, which can be mounted and demounted without any tools.

Chips can be easily removed with the Universal extraction tool PUL-200.



RoHS 2002/95/EC

compliant



#### **Specifications**

Mechanical data			Electrical data				
Contact material Plating	(RoHS compiant)	BeCu Au over Ni over Cu (Sn on request)	Insulation resistance at 500V DC Breakdown voltage at 60 Hz Contact resistance at 10 mA	1000 M $\Omega$ min. 700V AC for one min 30 m $\Omega$ max.			
Insulator	(RoHS compiant)	high temp plastic UL 94 V-0	Capacitance Current rating	1pF max. 1 A max., 100V			
Operating temperature Processing temperature		–55°C to +125°C 250°C +0/-5℃ for 20~40 Sec.	Pitch	1,27 mm (.050")			



# PLE - Series "Commercial" PLCC Sockets

RoHS 2002/95/EC compliant

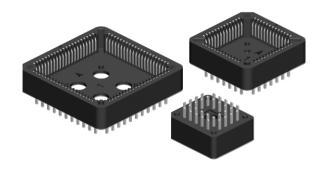


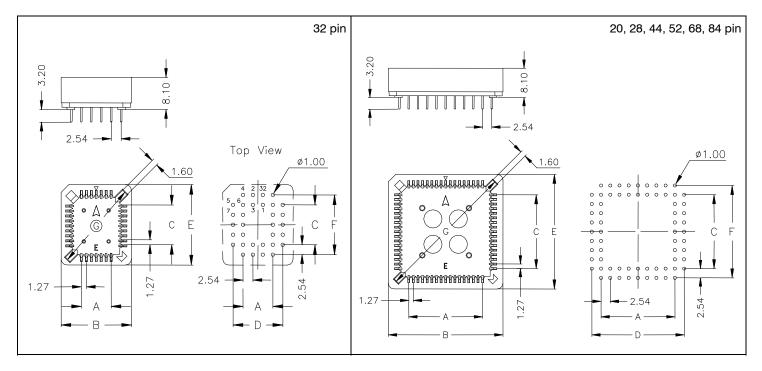
The "commercial" PLE sockets have very solid solder legs for safe assembly to PCB.

The sockets are designed to accept PLCC Chips according to JEDEC standards.

The sockets are correctly oriented in the tubes for automatic pick and place.

Chips can be easily removed with the Universal extraction tool PUL - 200.





#### **Mechanical data**

Insulator (RoHS compiant) Contact (RoHS compiant) Plating Insertion force Extraction force Mating cycles

#### **Specifications**

High temp plastic UL 94 V-0

Copper Alloy

0.60N max.

0.15N min.

50 min.

Sn (leadfree) over Ni

#### **Electrical data**

Withstanding voltage Contact resistance Insulation resistance Current rating

#### Operating temperature Processing temperature

600 V RMs for 1 Minute 20 mΩ max. 1000 MΩ min. 1 A max., 250V AC -40°C to +105°C 260°C ±5°C for 5 Sec.

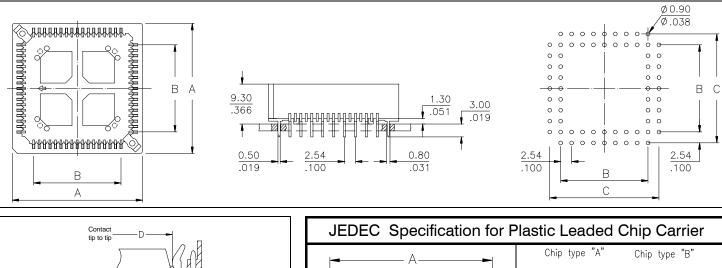
	Ordering Code	Dimensions (mm)							
PIN	"Commercial" PLCC through hole type	"A"	"B"	"C"	"D"	"E"	"F"	"G"	
20	PLE - 020 - N115 - 99	5,08	15,50	5,08	10,16	15,50	10,16	17,06	
28	PLE - 028 - N115 - 99	7,62	18,04	7,62	12,70	18,04	12,70	20,70	
32	PLE - 032 - N115 - 99 (rectangular)	7,62	18,04	10,16	12,70	20,60	15,24	22,56	
44	PLE - 044 - N115 - 99	12,70	23,48	12,70	17,78	23.48	17,78	28,40	
52	PLE - 052 - N115 - 99	15,24	25,88	15,24	20,32	25.88	20,32	31,76	
68	PLE - 068 - N115 - 99	20,32	31,04	20,32	25,40	31.04	25,40	39,16	
84	PLE - 084 - N115 - 99	25,40	36,04	25,40	30,48	36.04	30,48	46,22	
PUL -200 Universal extraction tool for all socket sizes (see also page 44)									

E-tec "hi-rel" soldertail PLCC sockets correspond to JEDEC Norms. Precision stamped contact design provides special "push-down effect" onto the leads of the chip.

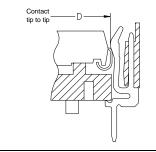
Optional retention clips for very high shock and vibration applications.

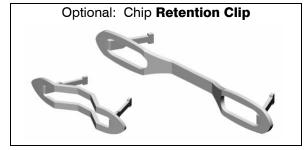
Inside polarisation corner prevents wrong insertion of the chips. Stand-off's under the base prevent solder shorts.

Chips can be easily removed with the Universal extraction tool PUL - 200.



RoHS 2002/95/EC compliant





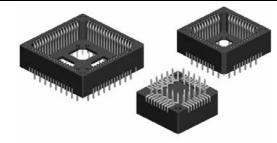
-												
JEDE	JEDEC Specification for Plastic Leaded Chip Carrier											
V	—— A—	•	Chip ty	pe "A" Chip	v type "B"							
			B									
Jedec	Nbr of		Dimensior	1S mm/inch								
Nbr	Pins	"A" min.	"A" max.	"B" min.	"B" max.							
MO-047 AB	28	12,32 / .485	12,57 / .495	1,37 / .054	2,36 / .093							
MO-052 AE	32 rectang.	14,86 x 12,32 .585 x .485	15,11 x 12,57 .595 x .495	1.37 / .054	2,36 / .093							
MO-047 AB	44	17,40 / .685	17,65 / .695	1,37 / .054	2,36 / .093							
MO-047 AB	52	19,94 / .785	20,19 / .795	1,37 / .054	2,36 / .093							
MO-047 AB	68	25,02 / .985	25,27 / .995	1,37 / .054	2,36 / .093							
MO-047 AB	84	30,10 / 1.185	30,35 / 1.195	1,37 / .054	2,36 / .093							

### **Specifications**

Mechanical dat	а	Temperature		Electrical data	
Plating	Sn (leadfree) over Ni	Operating temp.		Operating voltage	100 V RMS / 150V DC
Mating cycles	min. 50	Material Insulator (RoHS compiant)	high tomp plactic up any a	Breakdown voltage Contact resistance	>600 V RMS $<$ 20 m $\Omega$
Insertion force	max. 1,30N per contact	Contact (RoHS complant)	Dhoophor Propzo	Insulation resistance	$>5000 M\Omega$
Extraction force	min. 0,90N per contact	Retention Clip		Current rating Capacitance	1 A max., 100V <2 pF

	Ordering Code	Dimensions mm/inch							
PIN	Ordening Code	"A"	"B"	"C"	"D"				
28	PLP - 028 - N110 - 99	17,60/.693	7,62/.300	12,70/.500	11,50/.453				
32	PLP - 032 - N110 - 99 (rectangular)	17,60 x 20,14 .693 x .793	10,16 x 7,62 .400 x .300	12,70 x 15,24 .500 x .600	11,50 x 14,04 .453 x .553				
44	PLP - 044 - N110 - 99	22,68/.893	12,70/.500	17,78/.700	16,58/.653				
52	PLP - 052 - N110 - 99	25,22/.993	15,24/.600	20,32/.800	19,12/.753				
68	PLP - 068 - N110 - 99	30,30/1.193	20,32/.800	25,40/1.000	24,20/.953				
84	PLP - 084 - N110 - 99	35,38/1.393	25,40/1.000	30,48/1.200	29,28/1.153				
Order Code for optional Retention Clip: HCP - xxx (replace "xxx" with nbr of pins. Example. –028 if for 28-pin Socket)									
	PUL - 200 Universal extraction tool for all socket sizes (see also page 44)								





## PLP - Series

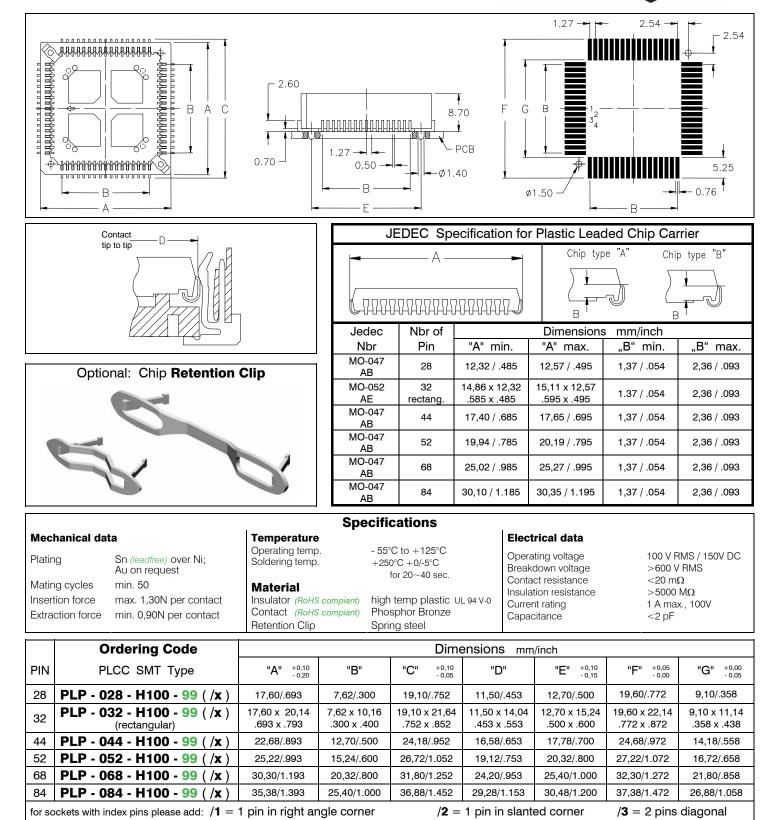
# "Hi-rel" SMT PLCC Sockets

E-tec "hi-rel" SMT PLCC sockets correspond to JEDEC Norms. Precision stamped contact design provides special "push-down effect" onto the leads of the chip.

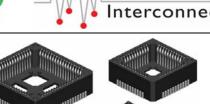
For very high shock and vibration applications a chip retention clip can be obtained on request.

Inside polarisation corner prevents wrong insertion of the chips. Stand-off's under the base prevent solder shorts.

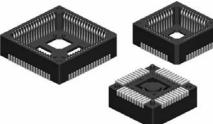
Chips can be easily removed with the Universal extraction tool PUL-200.



36





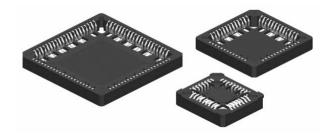


# PLS - Series Standard SMT PLCC Sockets





Only 4.60mm height above board. Identical PCB layout for socket and chip. Solder terminals visible for post solder checks. Available with index pins under the insulator for correct orientation of the sockets. Diagonal slots for easy extraction of the chip with the Universal extraction tool PUL-200. Sockets correspond to JEDEC Norms. Also available in reel packaging.



Contact Design 4.60 4.60 0 46 1.50 Index-Pin optional 0.13 • ø1.50 С D ø1.60 1.27 В А D C А F 'Solderpad' 1.90 1 ᡊᠯᠬᡛᡊᡗᡊᠯᠬᡛᡊᠯᡊᠯᡊᠯᡊᠯᡊᠯᡊᠯᡊᠯᡊᠯᡊᠯᡊᠯᡢᠯᡢ 1.27 1.27 1.27 4 3.81 А В 0.76

### Specifications

### Mechanical data

Contact (RoHS compiant) Plating Insulator (RoHS compiant) Temperature Phosphor bronze Sn *(leadfree)* over Ni High temp plastic black UL 94 V-0 Operating temp. - 40°C to +105°C Processing temp. +250°C +0/-5°C for 20~40sec.

### fications

### Electrical data

Measuring voltage Breakdown voltage Contact resistance Insulation resistance Current rating Capacitance  $\begin{array}{l} 100 \ V \ \text{RMS} \, / \, 150V \ \text{DC} \\ > 600 \ V \ \text{RMS} \\ < 20 \ \text{m}\Omega \\ > 5000 \ \text{M}\Omega \\ 1 \ \text{A} \ \text{max., } 100V \\ < 2 \ \text{pF} \end{array}$ 

	Orderii	ng Code		Dim	ensions mm	1				
PIN	PLCC SMT without index pins	PLCC SMT with index pins	"A"	"B"	"C"	"D"	"E"			
20	PLS - 020 - H105 - 99	PLS - 020 - H105 - 99/4	5,08	15,58	10,50	6,70	12,70			
28	PLS - 028 - H105 - 99	PLS - 028 - H105 - 99/4	7,62	18,12	12,61	8,81	15,24			
32	PLS - 032 - H105 - 99 (rectangular)	PLS - 032 - H105 - 99/4 (rectangular)	7,62 x 10,16	20,66 x 18,12	13,04 x 15,58	9,24 x 11,78	17,78			
44	PLS - 044 - H105 - 99	PLS - 044 - H105 - 99/4	12,70	23,20	18,12	14,32	20,32			
52	PLS - 052 - H105 - 99	PLS - 052 - H105 - 99/4	15,24	25,74	20,86	17,06	22,86			
68	PLS - 068 - H105 - 99	PLS - 068 - H105 - 99/4	20,32	30,82	25,74	21,94	27,94			
84	PLS - 084 - H105 - 99	PLS - 084 - H105 - 99/4	25,40	35,90	30,39	26,59	33,02			
For	reel packing pls. order with - 99/R									
	PUL -200 Universal extraction tool for all sizes (see also page 44)									



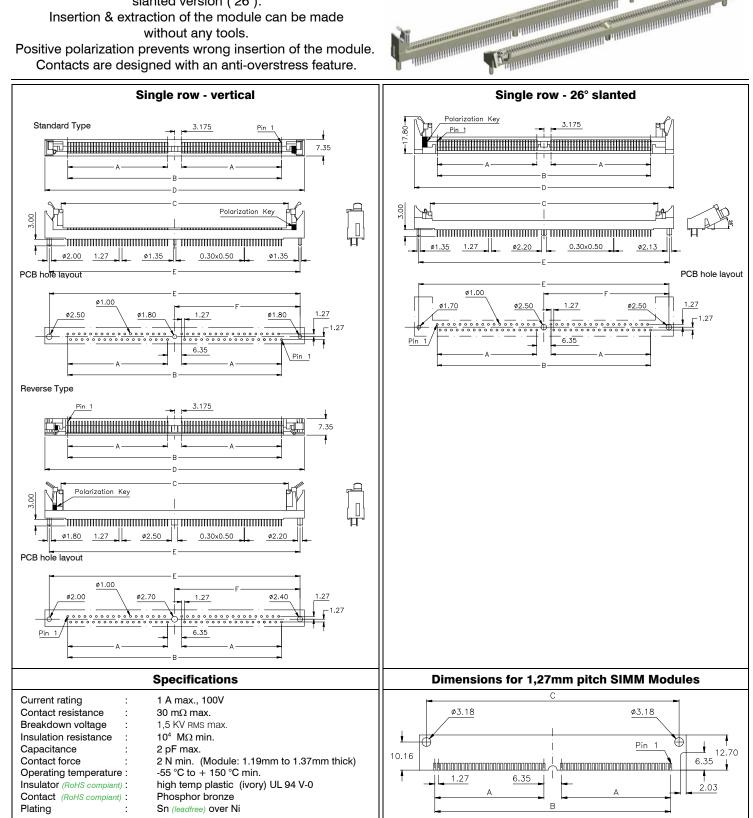




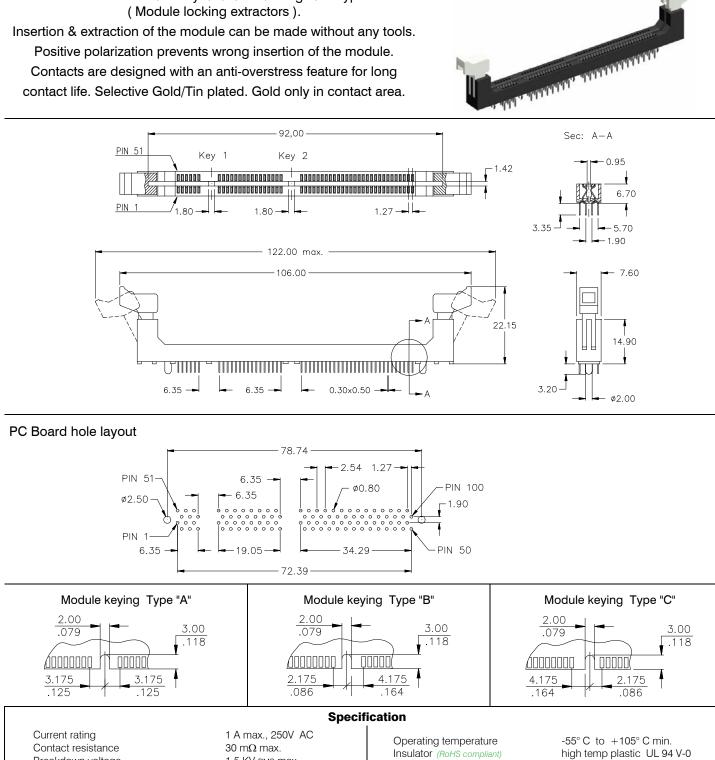
### 1,27mm pitch

SIMM sockets are made of hi-temp resistant LCP. Single row types are available in vertical and slanted version (26°). Insertion & extraction of the module can be made without any tools.

Positive polarization prevents wrong insertion of the module. Contacts are designed with an anti-overstress feature.



	Orderin	Dimensions mm							
Pin	Execution         Standard Type         Reverse Type		<b>"A"</b> +/- 0.15	" <b>B"</b> +/- 0.15	" <b>C</b> " +0.60 / - 0.30	" <b>D"</b> +/- 0.30	"E" +/- 0.25	" <b>F"</b> +/- 0.25	
72	vertical	SM1 - 072 - TV99 - 99 / 1M	SM1 - 072 - TV99 - 99 / 1MR	44,45	95,25	101,20	115,45	111,56	55,78
80	vertical	SM1 - 080 - TV99 - 99 / 1M	SM1 - 080 - TV99 - 99 / 1MR	49,53	105,40	111,35	125,75	121,80	60.90
72	26° slanted	SM1 - 072 - T	S99 - 99 / 1M	44,45	95,25	101,20	115,45	111,56	55,78
80	26° slanted	SM1 - 080 - TS99 - 99 / 1M		49,53	105,40	111,35	125,75	121,80	60.90



#### DM - Series **DIMM Sockets** vertical type 100-pin 4bit

DIMM sockets are only available as long latch type

Pin	Socket Type	Key No. 1	Key No. 2	Ordering Code
100 pin	DRAM 5 Volt	Type "A"	Type "B"	Please contact E-tec sales office for availability.
100 pin	SDRAM 5 Volt	Type "B"	Type "B"	Please contact E-tec sales office for availability.
100 pin	UDRAM 5 Volt	Type "C"	Type "B"	Please contact E-tec sales office for availability.
100 pin	DRAM 3,3 Volt	Type "A"	Type "A"	Please contact E-tec sales office for availability.
100 pin	SDRAM 3,3 Volt	Type "B"	Type "A"	Please contact E-tec sales office for availability.
100 pin	UDRAM 3,3 Volt	Type "C"	Type "A"	DM1 - 100 - VCA9 - 95/1L

Contact (RoHS compliant)

Plating

Copper Alloy

Au / Sn (leadfree) over Ni

1,5 KV RMS max.

 $10^4 M\Omega$  min.

1 pF max.

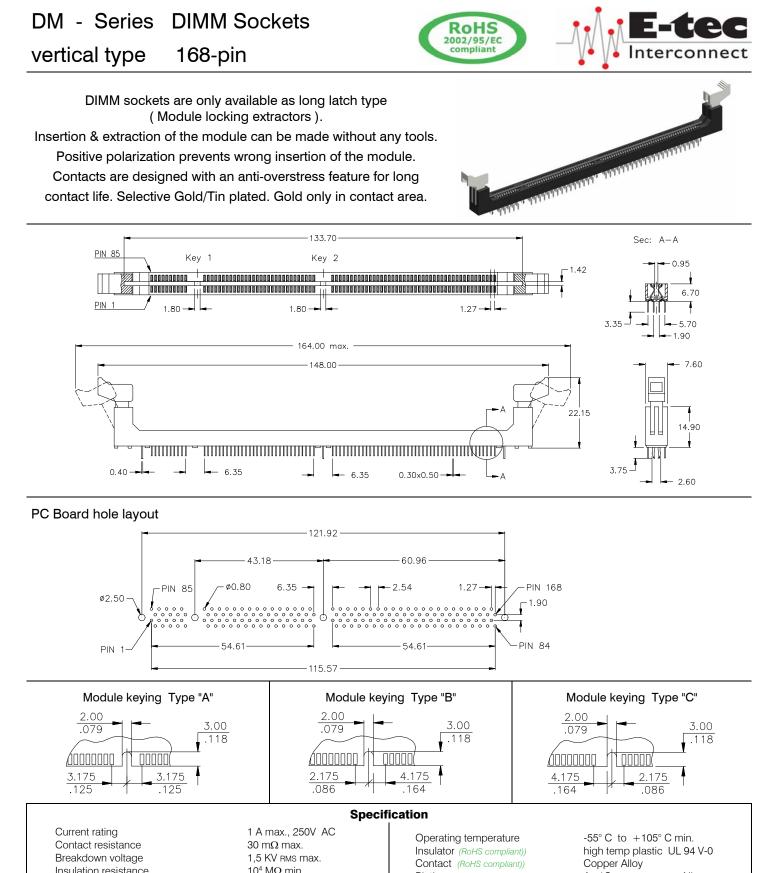
Breakdown voltage

Capacitance

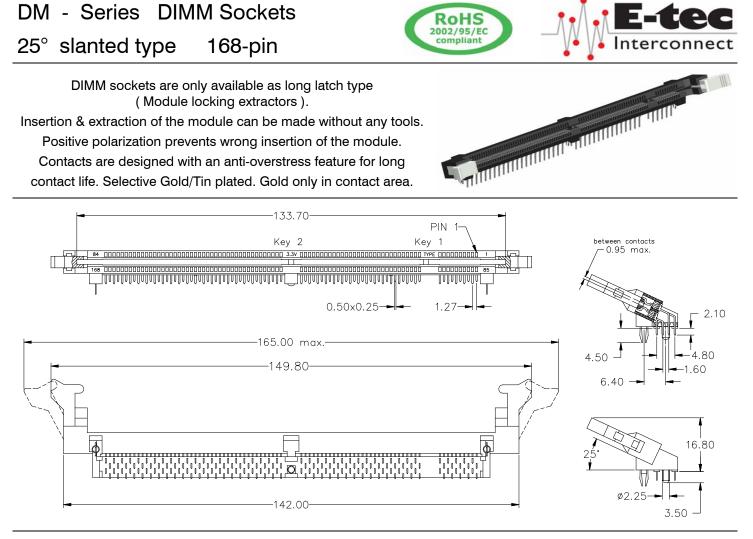
Insulation resistance



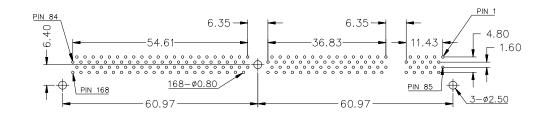


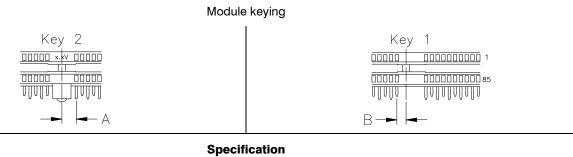


	tion resistance citance	10⁴ MΩ min. 1 pF max.		Plating Au / Sn (leadfree) over Ni
Pin	Socket Type	Key No. 1	Key No. 2	Ordering Code
168 pin	DRAM 5 Volt	Type "A"	Type "B"	DM1 – 168 – VAB9 – 95/1L
168 pin	SDRAM 5 Volt	Type "B"	Type "B"	DM1 – 168 – VBB9 – 95/1L
168 pin	UDRAM 5 Volt	Type "C"	Type "B"	DM1 – 168 – VCB9 – 95/1L
168 pin	DRAM 3,3 Volt	Type "A"	Type "A"	DM1 – 168 – VAA9 – 95/1L
168 pin	SDRAM 3,3 Volt	Type "B"	Type "A"	DM1 – 168 – VBA9 – 95/1L
168 pin	UDRAM 3,3 Volt	Type "C"	Type "A"	DM1 - 168 - VCA9 - 95/1L



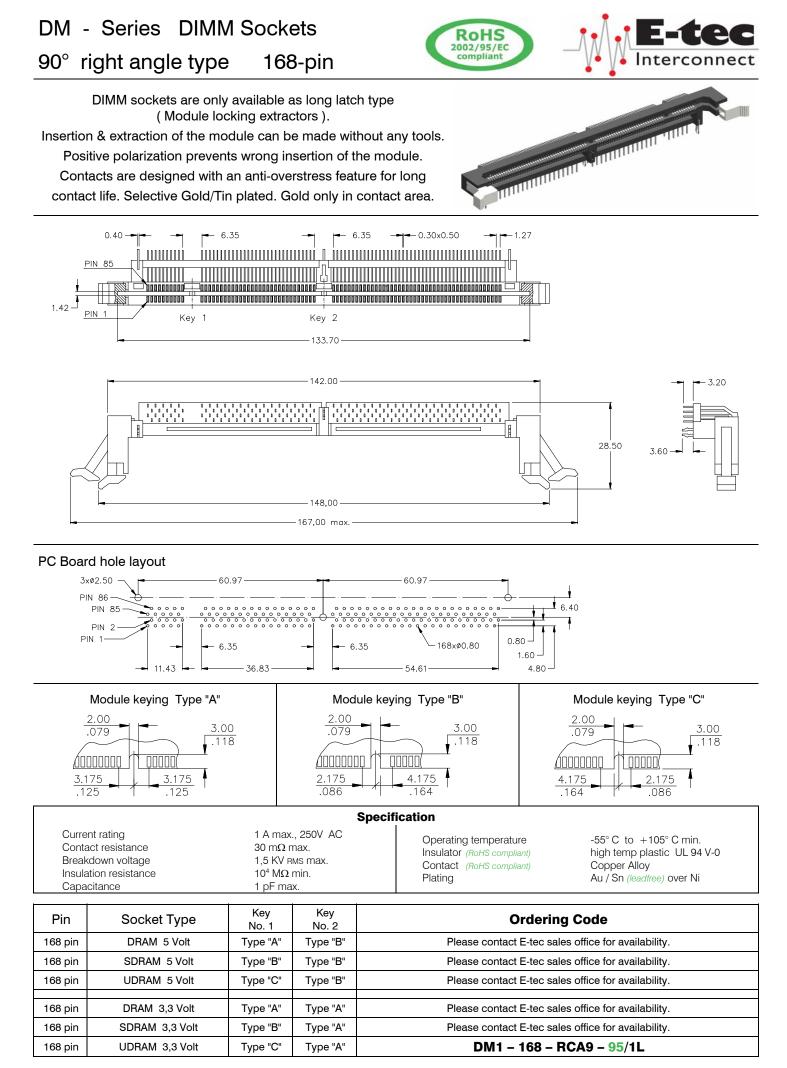
### PC Board hole layout





Current rating Contact resistance Breakdown voltage	<b>5pe</b> 1 A max., 250V AC 30 mΩ max. 1.5 KV вмs max.	Operating temperature Insulator (RoHS compliant)	-25° C to +105° C min. high temp plastic UL 94 V-0
Insulation resistance Capacitance	1,5 KV HMS HIAX. 1000 MΩ min. 1 pF max.	Contact (RoHS compliant) Plating	Copper Alloy Au / Sn (leadfree) over Ni

Pin	Socket Type	Key No. 1	Key No. 2	Туре	Ordering Code
168 pin	DRAM 3,3 Volt	DIM "B" = 3.175 mm	DIM "A" = 3.175 mm	AA	DM1 – 168 – SAA8 – 95/1L
168 pin	SDRAM 3,3 Volt	DIM "B" = 4.175 mm	DIM "A" = 3.175 mm	BA	DM1 – 168 – SBA8 – 95/1L
168 pin	UDRAM 3,3 Volt	DIM "B" = 2.175 mm	DIM "A" = 3.175 mm	CA	DM1 - 168 - SCA8 - 95/1L

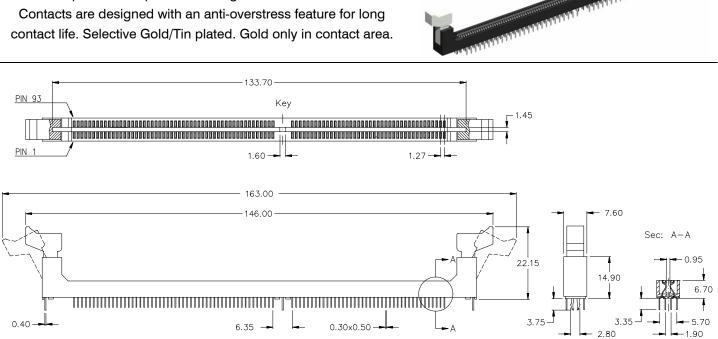


DIMM sockets for DDR module are only available as long latch type (Module locking extractors).

Insertion & extraction of the module can be made without any tools.

Positive polarization prevents wrong insertion of the module.

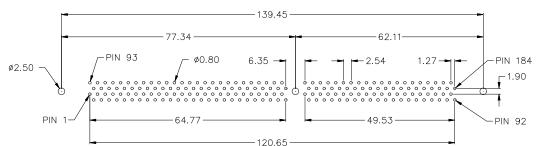
Contacts are designed with an anti-overstress feature for long contact life. Selective Gold/Tin plated. Gold only in contact area.



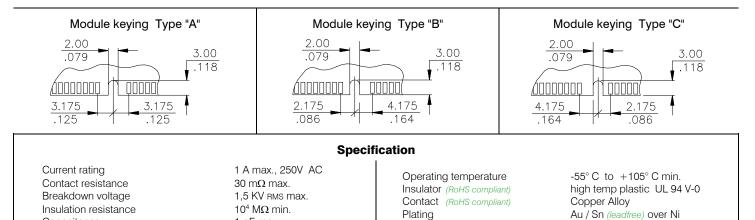
RoHS 2002/95/EC compliant

### PC Board hole layout

Capacitance



1 pF max.



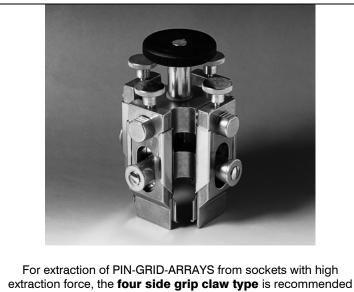
Pin	Socket Type	Voltage Key	Ordering Code
184 pin	1,8 Volt	Type "A"	Please contact E-tec sales office for availability.
184 pin	2,5 Volt	Type "B"	DR1 – 184 – VBZ9 – 95/1L
184 pin	3,3 Volt	Type "C"	Please contact E-tec sales office for availability.

Tools



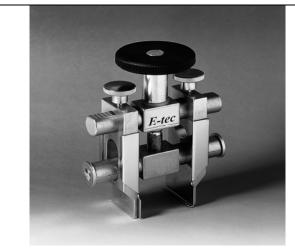
### **PGA Extraction Tools**

for changing multi-pole PIN-GRID-ARRAYS



in order to prevent damaging the Array.

**Order Code:** PUL - 2300 - D/26

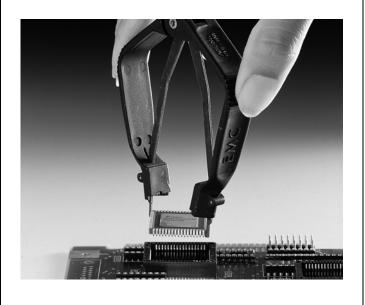


The multi-range tools have spindle actuation and a lifting mechanism with movable support jaws. Solid aluminium crossbars ensure even load distribution during the extraction operation. Their relatively large lift of approx. 15mm also permits safe extraction of arrays with bonded-on heat sinks.

> **Order Code:** PUL - 2300 - S

### PLCC, SOJ & LCC "Universal" Extraction Tool WHY UNIVERSAL?

It only requires ONE tool for extracting PLCC & SOJ chips of all pin configurations and LCC 32- and 44-pin chips (E-PROM's). The plastic arms sit on the side, thus avoiding an extraction force on the socket itself. This is most important for SMD sockets, which would otherwise be torn off the board. The same tool can be used for all sockets built according to JEDEC standards and having diagonal entry slots.



**Order Code: PUL - 200** 

### PGA Insertion Tools for inserting multi-pole PIN-GRID-ARRAYS

Inserting multi-pole PGA's into Sockets with precision contacts causes the same difficulties as extracting them. When inserting a PGA into a corresponding socket, even pressure must be applied to the top of the PGA. E-tec recommends the use of this PUS-2060 Series in order to avoid tilting and damaging the contact pins.

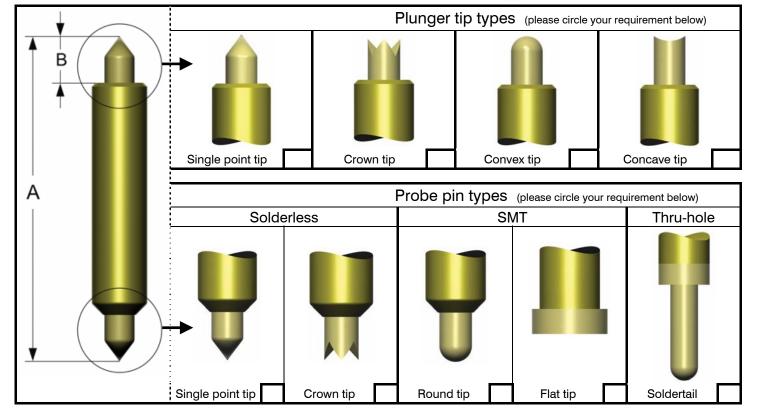


Please consult your closest sales office for detailed information and order codes.

### Probe Pins (Spring loaded Contacts)

### Probe Pin Connectors

Spring loaded contacts and connectors can be found in numerous environments for consumer and professional electronic applications in fixed or mobile equipments for communications, automotive, loading stations, SIM card connectors, docking stations, test & measurement instruments, cameras (picture & film), medical apparatus and many more. The probe pin and connector designs are generally specifically adapted to customer requirements.



Probe pin and Connectors are generally produced to custom specifications.

Please supply a datasheet or a sketch of the required probe pin and/or connector dimensions and highlight the critical requirements for your application.

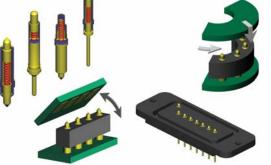
The list above and below covers some of the probe pin aspects which need to be determined or which may be critical for your application.

Please complete and/or tick your requirements and send this page to your closest E-tec sales office. If you need any further assistance, please do not hesitate to call.

Overall height DIM. "A"		Plunger travel (stroke) DIM "B"	Pitch	
Contact force		Current rating	Mechanical life	
Bandwidth		Operating temperature		
Material specs for plunger				
Material specs for spring				
Material specs for barrel				
Material specs for connector body				



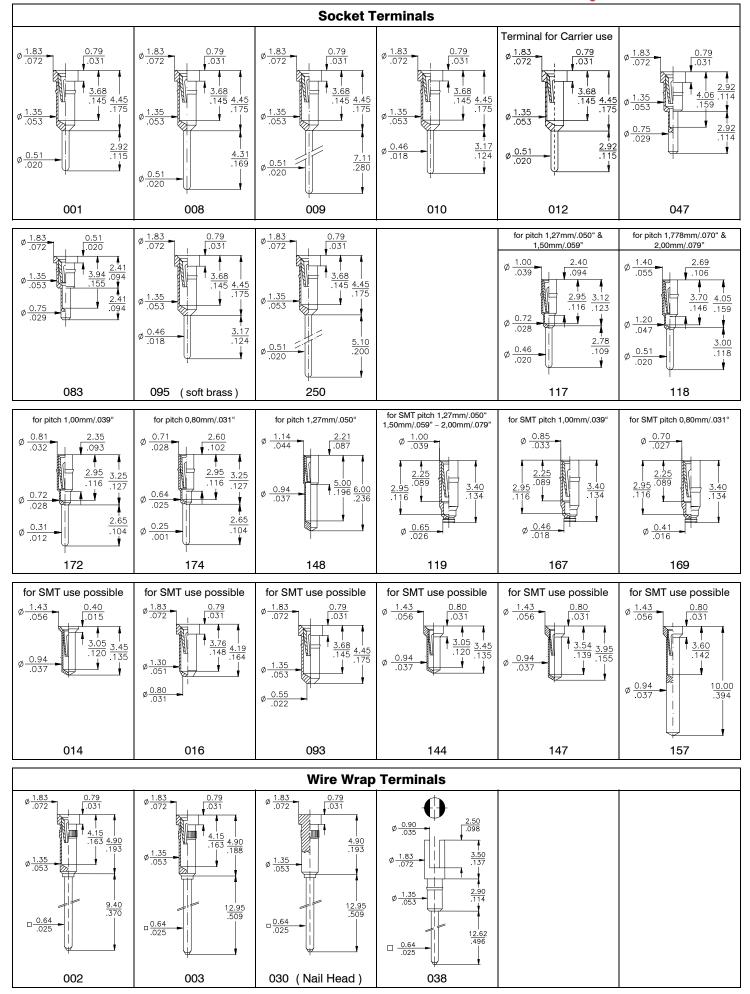




# Terminals



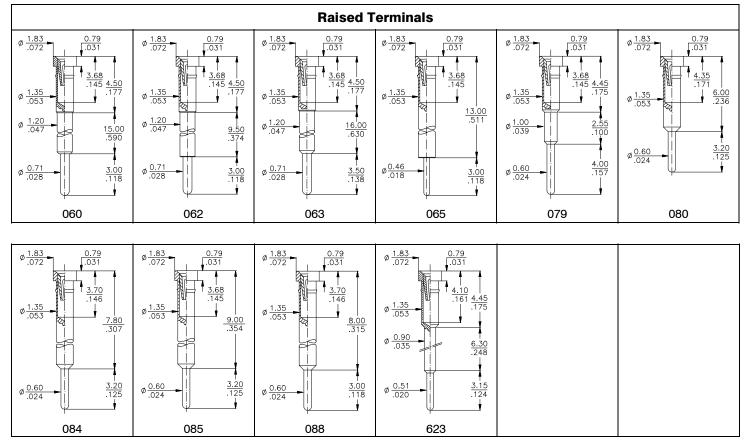


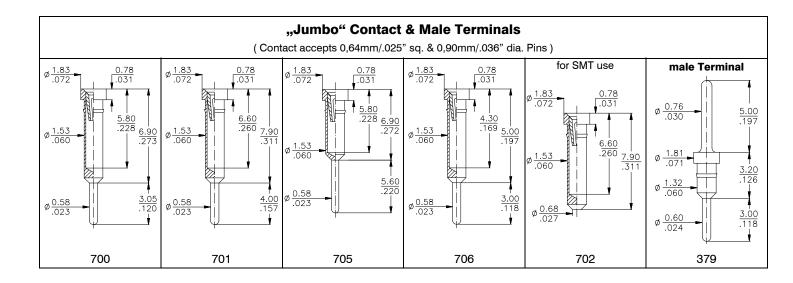


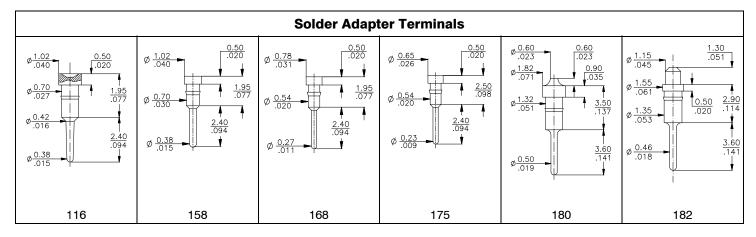
# Terminals







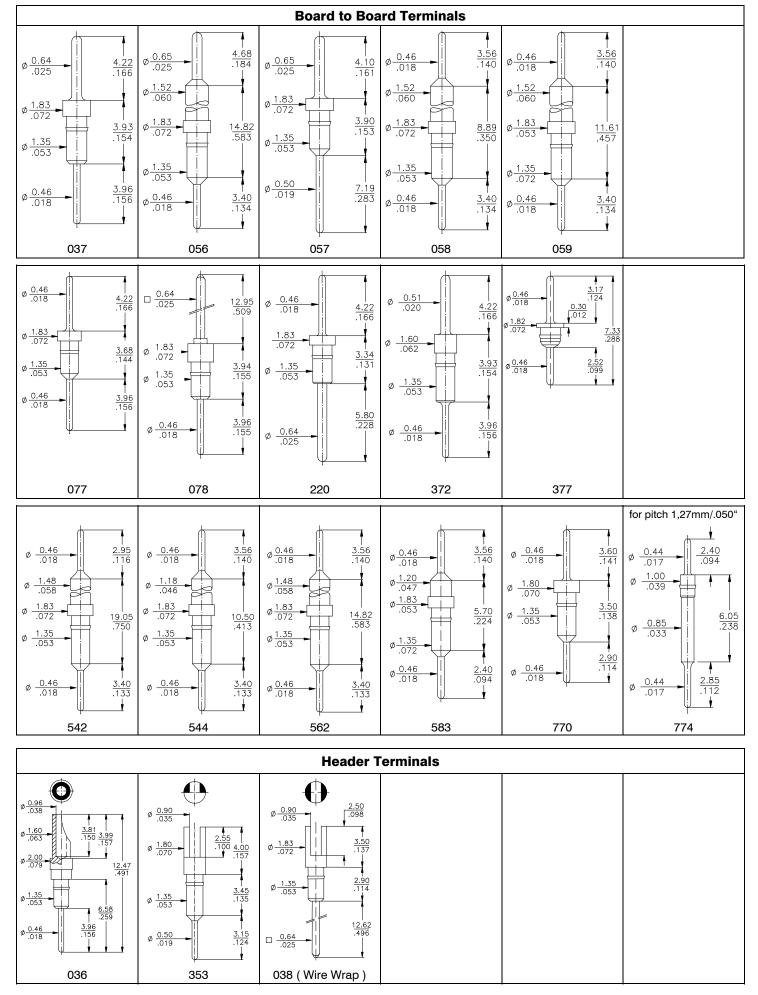




# Terminals







# General Specification and Information





### **General Specifications for Precision Pin Sockets**

	-					
Mechanical data		Material	(Ro	oHS complian	t)	Belongs to page:
Average forces for available clip types:		Standard t	tempe	erature plast		14, 15, 16, 23, 17,19, 20, 24
Standard type	1.80N insertion / 0.90N extraction	UL 94 V-0			25, 26, 27, 29	
Low force type	0.70N insertion / 0.25N extraction				CT, SPS, PPS, LCI	
Super low force type	0.40N insertion / 0.15N extraction	UL	_ 94 V	-0		15, 16, 21, 22, 20, 25, 26, 27
High force type	4.00N insertion / 2.50N extraction					28, 33, 34, 35, 36, 37, 38, 39
"Jumbo" contact	1.40N insertion / 0.25N extraction					40, 41, 42, 43
Other clips and forces available on request						
Contact life	min. 100 cycles	Epoxy FR4				32, 5, 6, 7, 18, 22, 24, 29
Vibration as per EN60352-4	sinusoidal, 10 to 500 Hz, 10g, 1 octave/min, 10 cycles for each axis			'-0 & UL 94 \		
Shock as per EN60352-4	half sine, 50g, 11ms, 3 shocks in 3 axes	PBT, Nylor	n, PC	T, SPS, PPS	, LCP & Epoxy FR	4 If necessary pls. contact E-tec for Material specification.
Thermal shock as per IEC 60068-2-14	-55°C/+125°C, 5 cycles, 30 minutes	Terminal:	CuZ	Zn		
Solderability as per IEC 60068-2-58	245°C to 255°C 5 sec; Sn97Ag3 solder alloy	Contact:	BeC	Cu		
Dry heat steady state as per IEC 60068-2-2	260°C for 20 sec.					
Cold stead state as per IEC 60068-2-1	-55°C, 2h					
Damp heat cyclic as per IEC 60068-2-30	55°C, 90-100%rH, 24h					
Moisture sensitivity Level (JEDEC J-STD-020C)	2 for PBT & Nylon					
	1 for all other materials					· · · · · · · · · · · · · · · · · · ·
PCB holes for 2.54mm pitch standard connectors	1.00mm diameter	Male pin dimensions for stand				•
Coplanarity thru-hole	0.30mm			(ex	cept "Jumbo C	Contact")
General tolerances	+/- 0.10mm			( DIN 41	870, IEC 191 for so	quare IC-legs)
Operating temperature (standard)	-55°C to +125°C					ti.
Processing temperature						A A
injection molded insulator (high temp)	+250°C +0/-5°C for 20~40 sec. (reflow solder)	DIM		min.	max.	₽_TTF_ ∧
injection molded insulator (PBT)	+250°C +0/-5°C for 10 sec. (wave solder only)	"A" ∅		<u>0,42</u> .016"	<u>0,56</u> .022"	
Epoxy FR4 (Standard)	+220°C min. for 10 sec.			.510		
Epoxy FR4 (hi temp)	+260°C min. for 60 sec.	"B" 🛛		<u>0,36</u> .014"	<u>0,55</u> .023"	
Electrical data				.014	.020	
Contact resistance at 1A	4,3 mΩ typ.	"C" □	1	0,20	0,30	
Current rating (except "Jumbo" contact)	1A max.	,0 _		.008"	.014"	Ľ.
"Jumbo" contact	3A max.					
Contact capacitance at 1MHz	2pF max.					Щ
Insulation resistance at 500V DC for std & hi-temp						
Insulation resistance at 500V DC for FR4 Epoxy	>10 <sup>4</sup> MΩ					(J)
	500 V AC min.					Ť
Breakdown voltage at 60 Hz						
Contact resistance after 1000 ins./ext. cycles	≤ 7 mΩ					

### **General information concerning the E-tec interconnect products**

### Plating:

Standard tin plating: min. 2.50µm Sn *(leadfree)* over Ni

#### Standard gold plating:

flash, max. 0,10 $\mu$ m Au over Ni Higher gold platings are offered on request

#### **Specifications:**

The data contained in this catalog is of general nature and refers to standard products. For example a "Current rating" at an ambient temperature of 25° C reflects the value per individual contact. Should you require any further data or test reports, you can obtain this information from your nearest E-tec sales office.

The E-tec connectors conform with signal integrity requirements at high data and frequency rates. However we cannot offer a general information about the max. frequency or data transmission rate. For such a statement, it would require more information about the chosen configuration and pin-out, the length of the cable and/or any other specific requirements regarding the application itself and its related signal integrity.

E-tec SMT connectors, male or female, are offered with a coplanarity of max. 0,10mm. They are adapted to all modern SMT soldering processes and they can be handled easily with all currently existing placing techniques. Customers may choose between various packaging options, such as tray, tube and tape & reel.

### **GENERAL POLICY**

All information contained in this catalog, including illustrations, specifications and dimensions are accurate to the best of our knowledge, and reflect the status as at the date of publication. Due to technical progress, it is subject to change without notice. Application information is informational in nature and shall not be construed to warrant suitability of products for any particular purpose as performance may vary depending on the conditions to which a product is subjected. Unless otherwise confirmed at the time of order, all E-tec products are non cancellable and non returnable items (NCNR). E-tec products are warranted for 30 days and the warranty is limited strictly to replacement of products. This warranty does not cover any claims for natural wear and tear, nor for any compensations, such as loss of production, loss of use, loss of orders, loss of profit, nor any other direct or indirect damages.

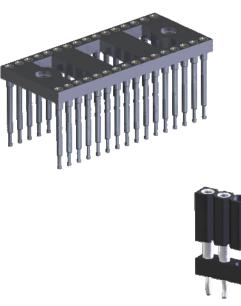




## Contact your closest office for customized products

**Consumer Electronics examples** 

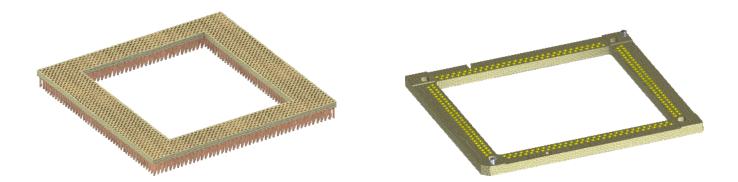
Industrial Electronics examples



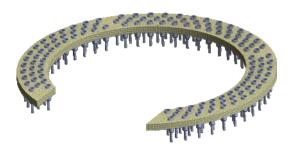




Military & Aerospace Electronics examples



Test- & Measuring Electronics examples



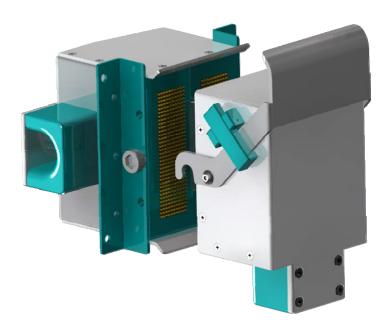


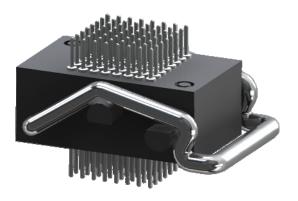
# **Custom Design**

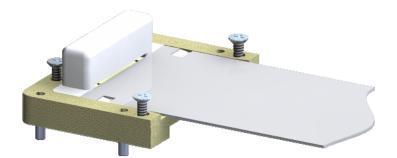


# Contact your closest office for customized products

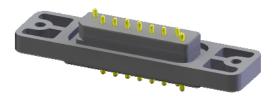
Medical Electronics examples





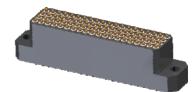


Telecommunication examples









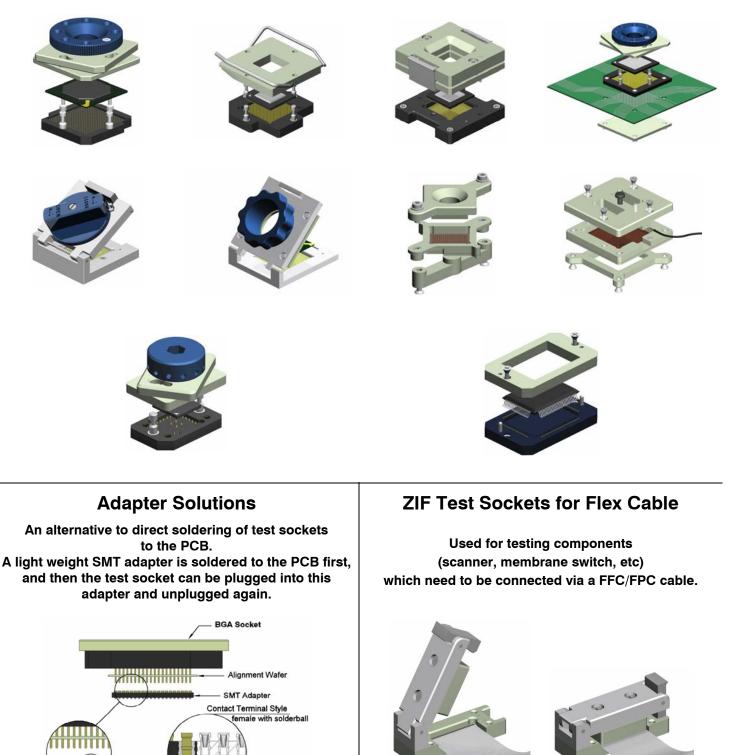


E-tec test sockets are custom made high temperature sockets to test IC packages on a PCB (BGA, LGA, CGA, QFN, GullWing type, etc.).

Generally used for prototyping, pre-production and test & burn-in, the E-tec test sockets allow the customer to insert an IC package into the socket, test it in its original condition and remove it again for final soldering to the PCB after all tests have been completed. The sockets are easily adaptable to customer requirements.

For more information please refer to our Test Socket catalog TS-01

Test Sockets (BGA, LGA, CGA, QFN, GullWing Type) available with a large variety of locking systems



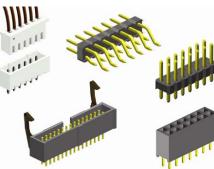
# **Other products from E-tec**

### Please contact your closest sales office for further information.





**DVI** Connectors



PCB Connectors



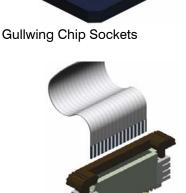
**DIP Switch** 



Mini DIN Connectors



**D-Sub Connectors** 



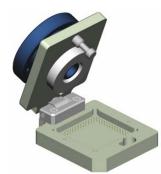
Flex Cable Connectors



Compact Flash Connector



Modular Plugs & Jacks



Ball / Land Grid Array Sockets



Phono - & DC - Power Connectors



USB & IEEE 1394 Connectors



**HDMI** Connectors



Multi Media Card Connectors

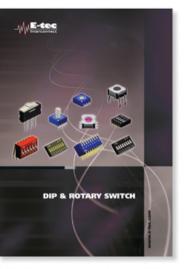


RF - Connectors











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